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**Sichello**

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(45) **Date of Patent:** **Oct. 18, 2016**

(54) **INTERLOCKING PLANT PROPAGATION  
AND DISPLAY TRAY AND METHOD OF USE  
AND ASSEMBLY**

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(72) Inventor: **Chad Sichello**, Vancouver (CA)

(\*) Notice: Subject to any disclaimer, the term of this  
patent is extended or adjusted under 35  
U.S.C. 154(b) by 0 days.

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(22) Filed: **Dec. 3, 2014**

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(65) **Prior Publication Data**

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**Related U.S. Application Data**

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31, 2012, now Pat. No. 9,004,298.

(60) Provisional application No. 61/438,150, filed on Jan.  
31, 2011.

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**A01G 9/02** (2006.01)

(52) **U.S. Cl.**  
CPC ..... **A01G 9/025** (2013.01); *Y02P 60/244*  
(2015.11)

(58) **Field of Classification Search**  
CPC ..... A01G 27/001; A01G 27/003; A01G  
27/005; A01G 9/025; *Y02P 60/244*  
USPC ..... 211/85.23  
See application file for complete search history.

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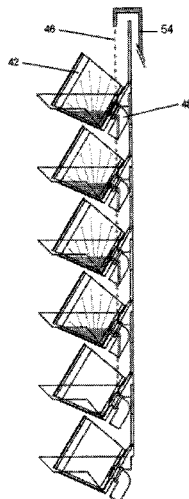
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(57) **ABSTRACT**

A plant propagation and display tray that is capable of interlocking alignment with at least one other tray and is capable of receiving and holding at least one plant pot is disclosed. The plant propagation and display tray includes a back wall and a bottom ledge forwardly projecting from the back wall. The ledge is inclined towards the back wall and includes a plurality of alternating projections and troughs. Each of the troughs inclines towards a trough point of abutment with the back wall and is of a conformation to securably hold one plant pot such that an open proximal end of the plant pot is exposed to view and a distal end of the plant pot is adjacent to the back wall. Each of the projections has an upper surface which inclines towards a projection point of abutment with the back wall. The projection point of abutment is higher than the trough point of abutment with the back wall. The tray is capable of being attached to a wall surface by the back wall. The back wall is abutable against a wall surface.

**22 Claims, 22 Drawing Sheets**



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FIGURE 1

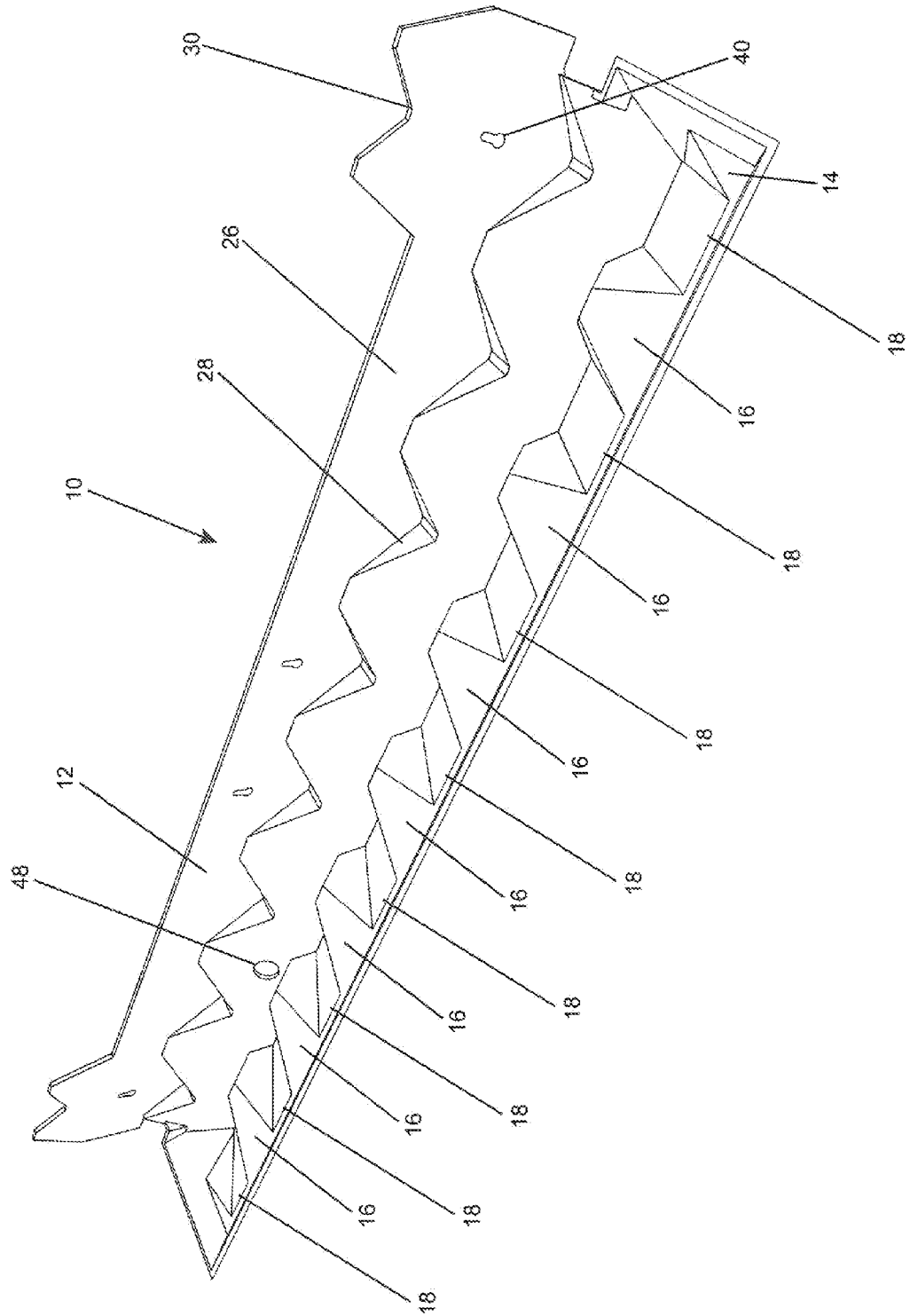


FIGURE 2

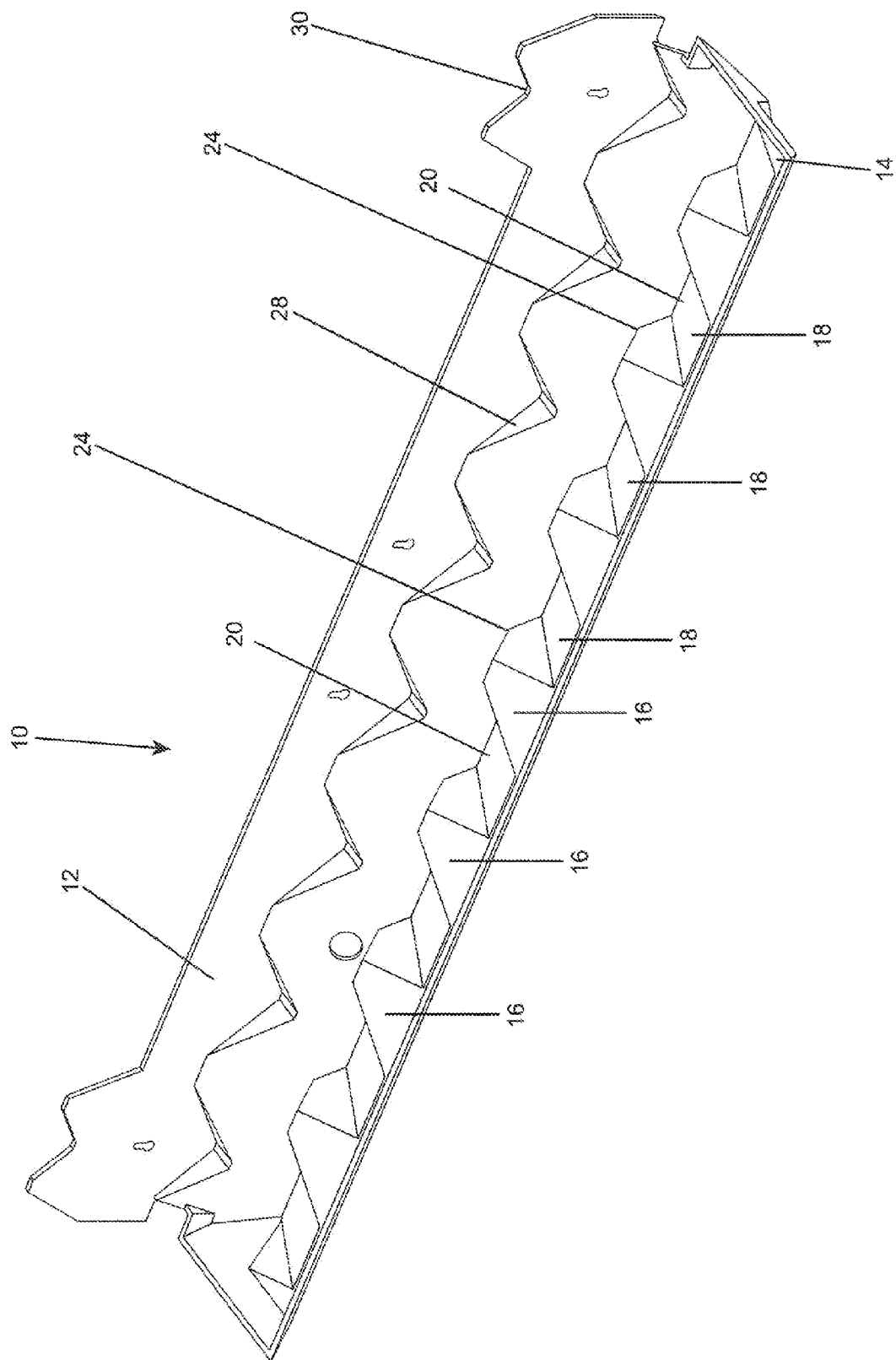


FIGURE 3

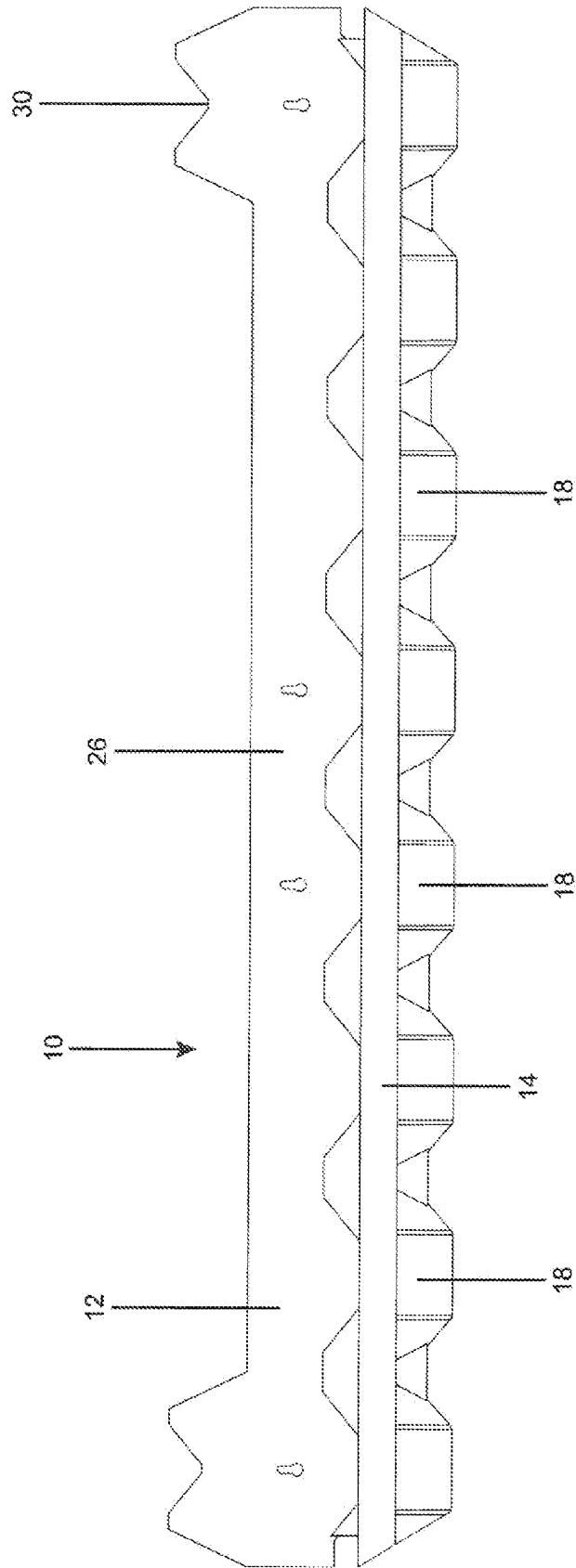


FIGURE 4

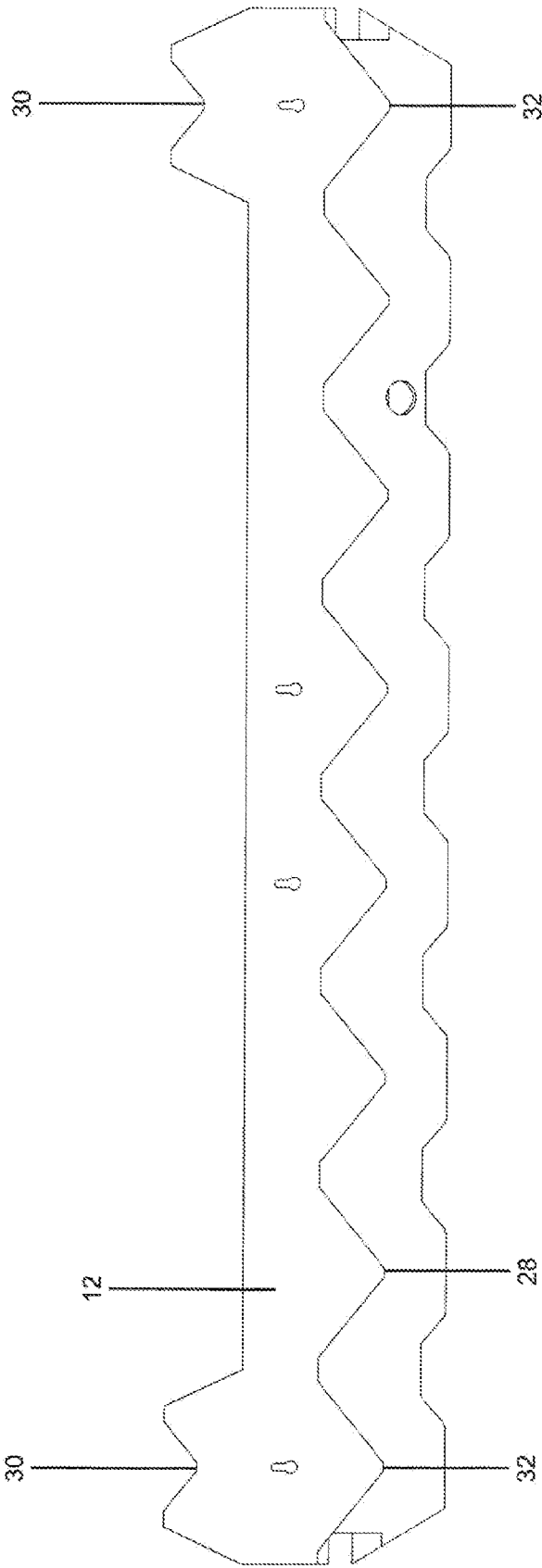


FIGURE 5

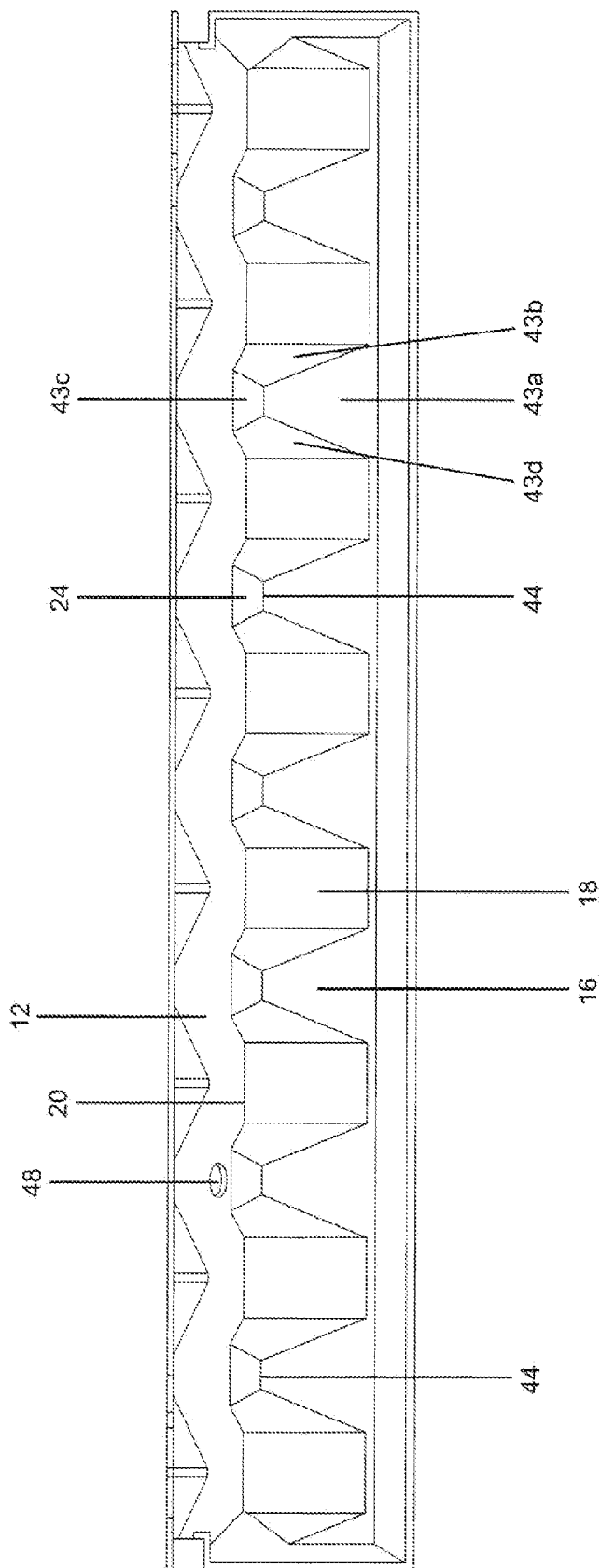


FIGURE 6

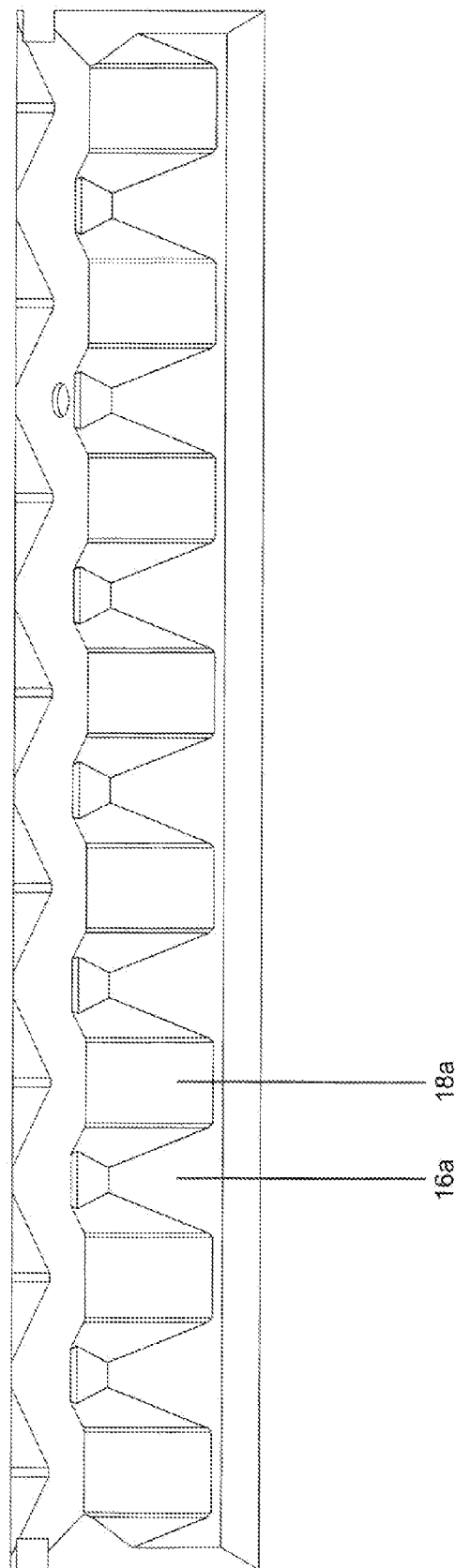
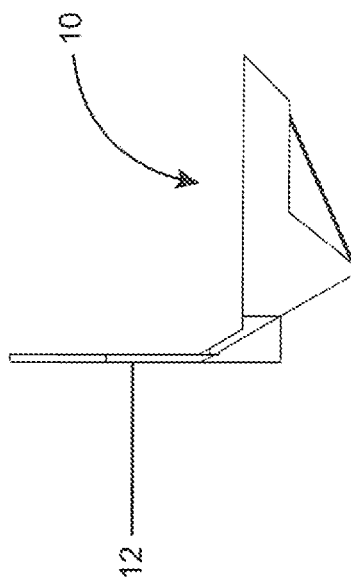




FIGURE 7



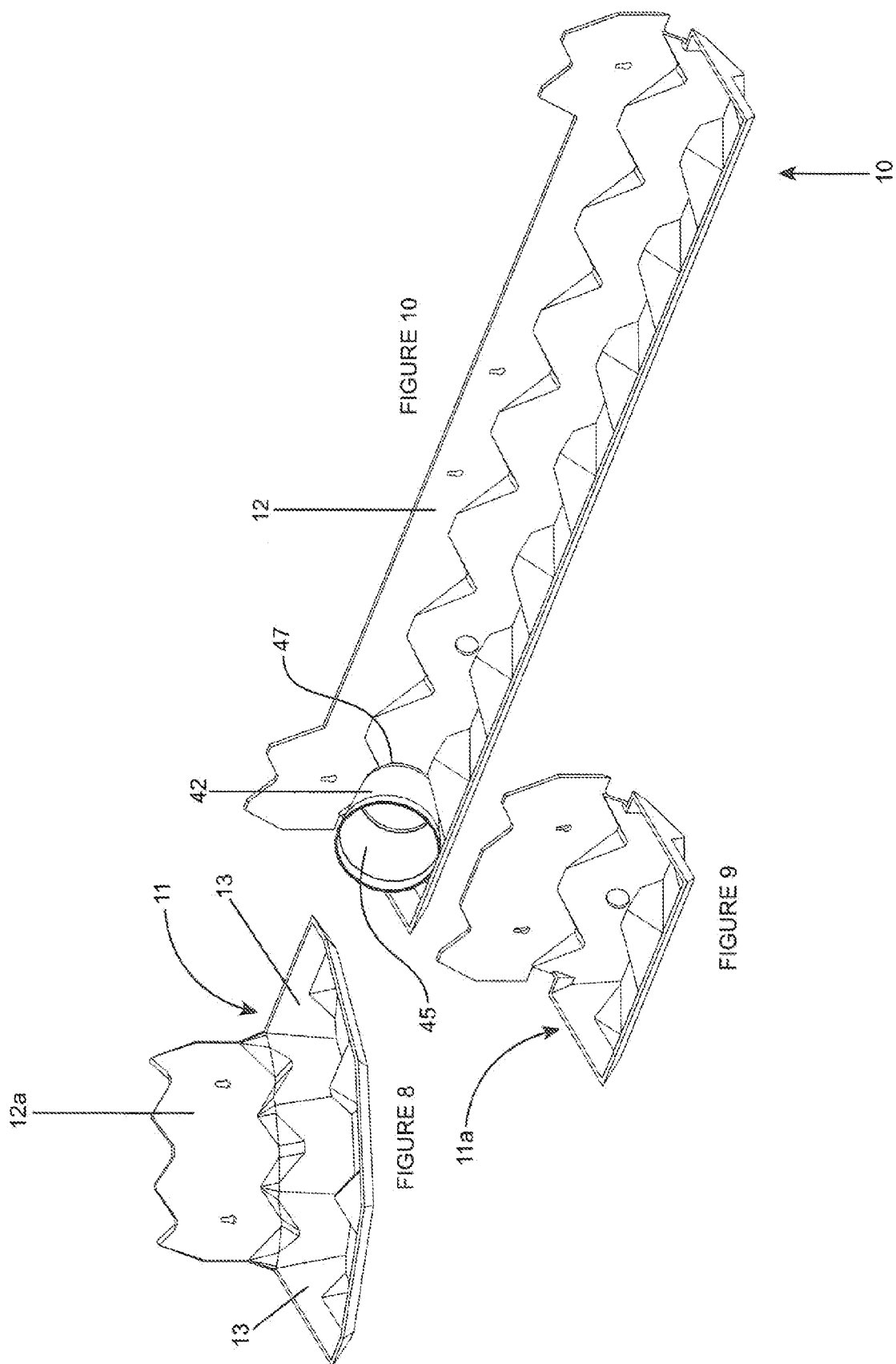


FIGURE 11

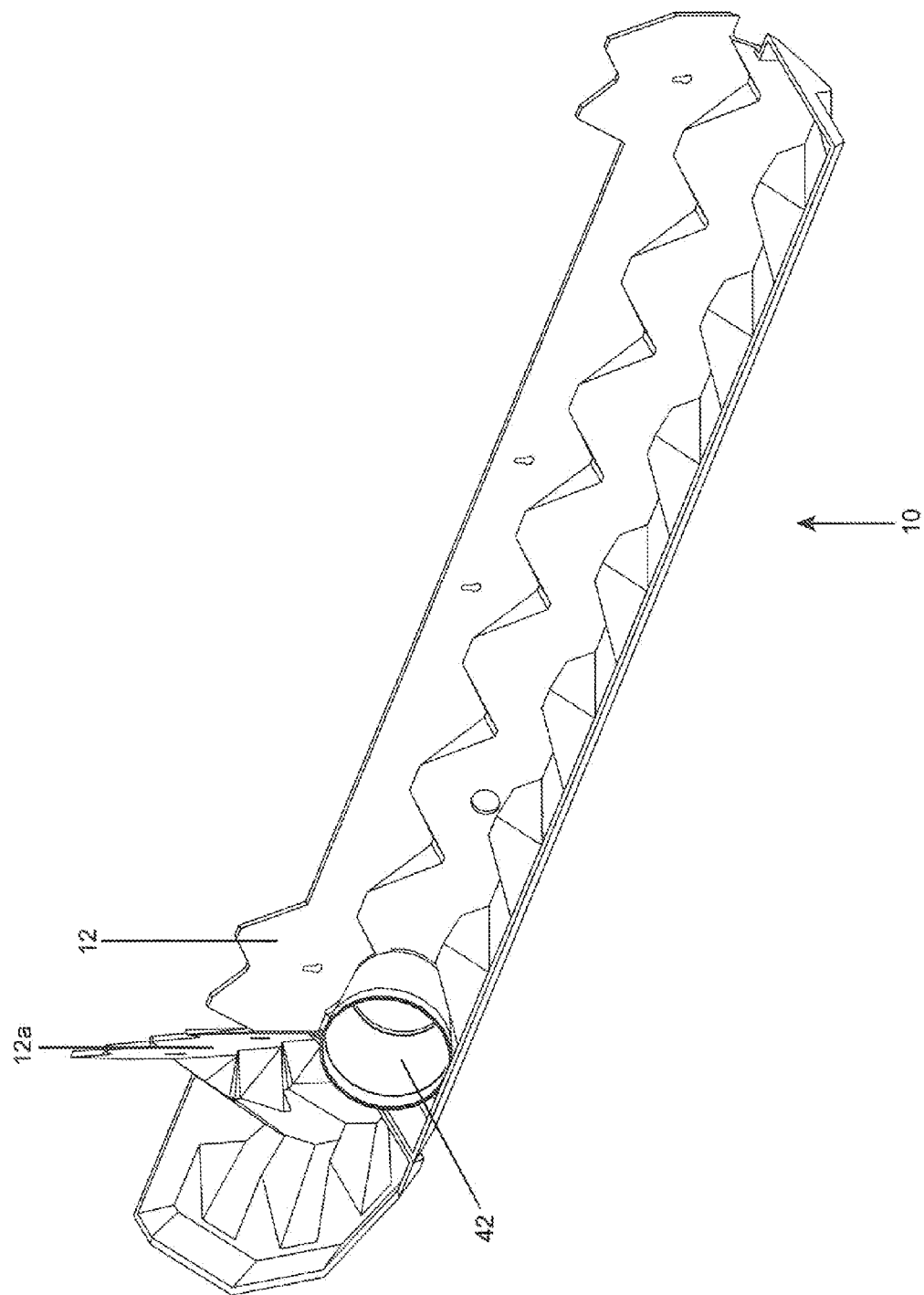


FIGURE 12

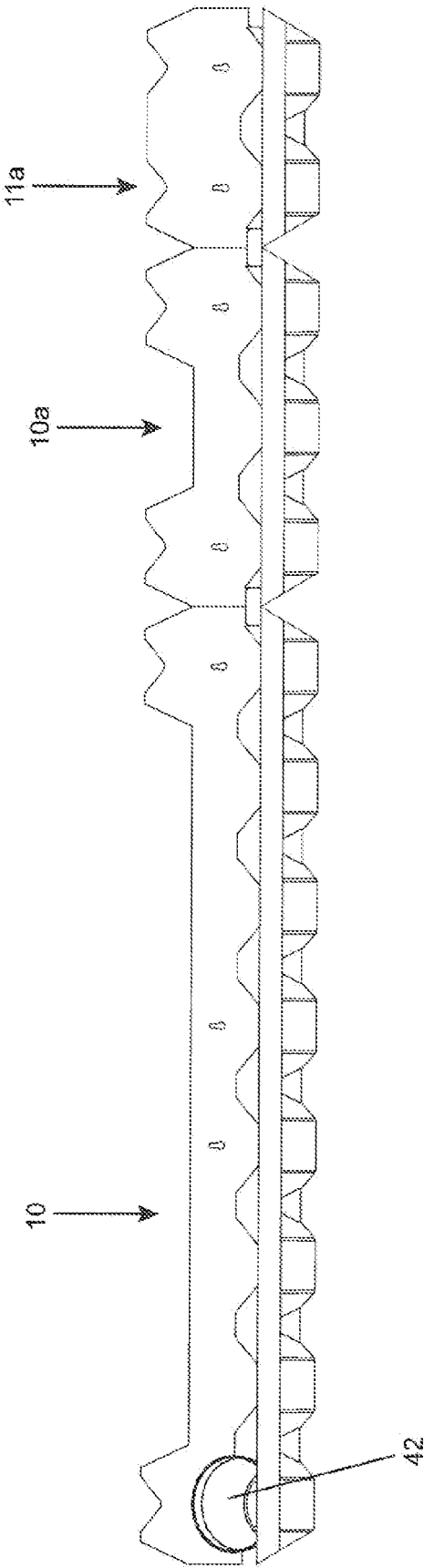


FIGURE 13

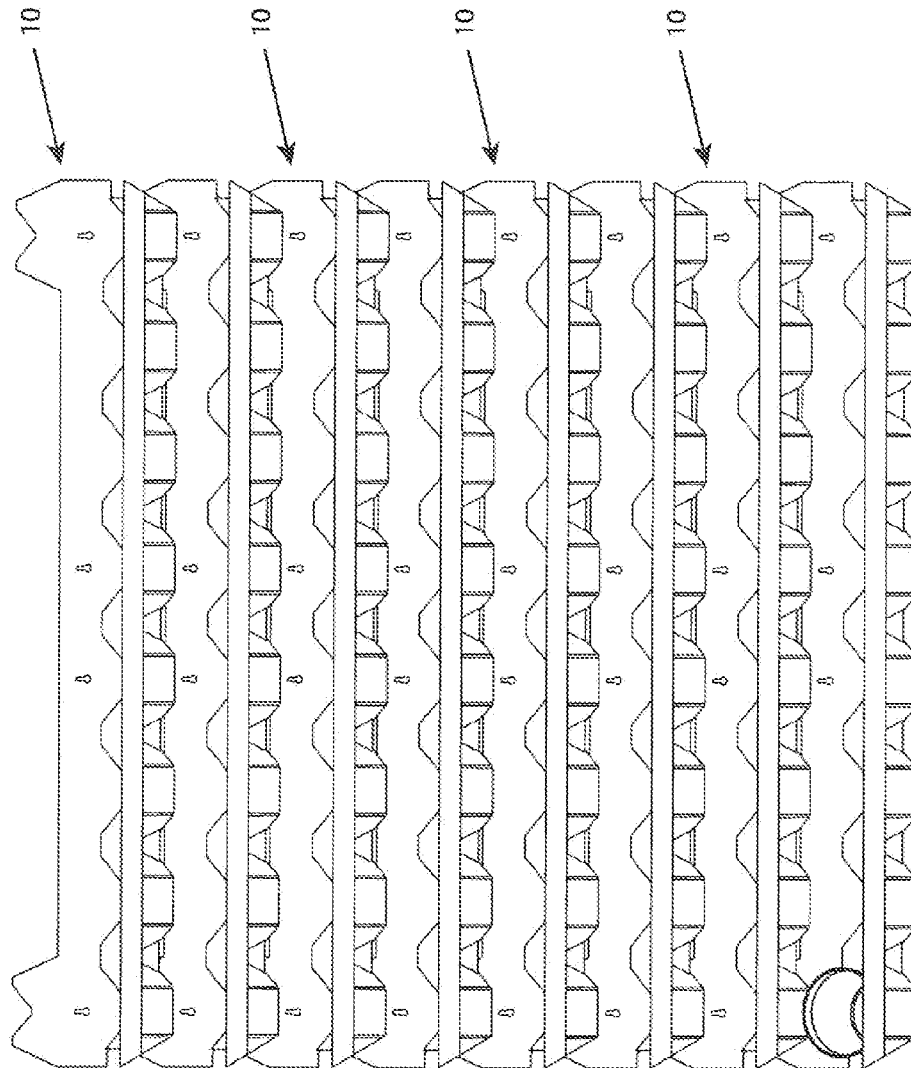


FIGURE 14

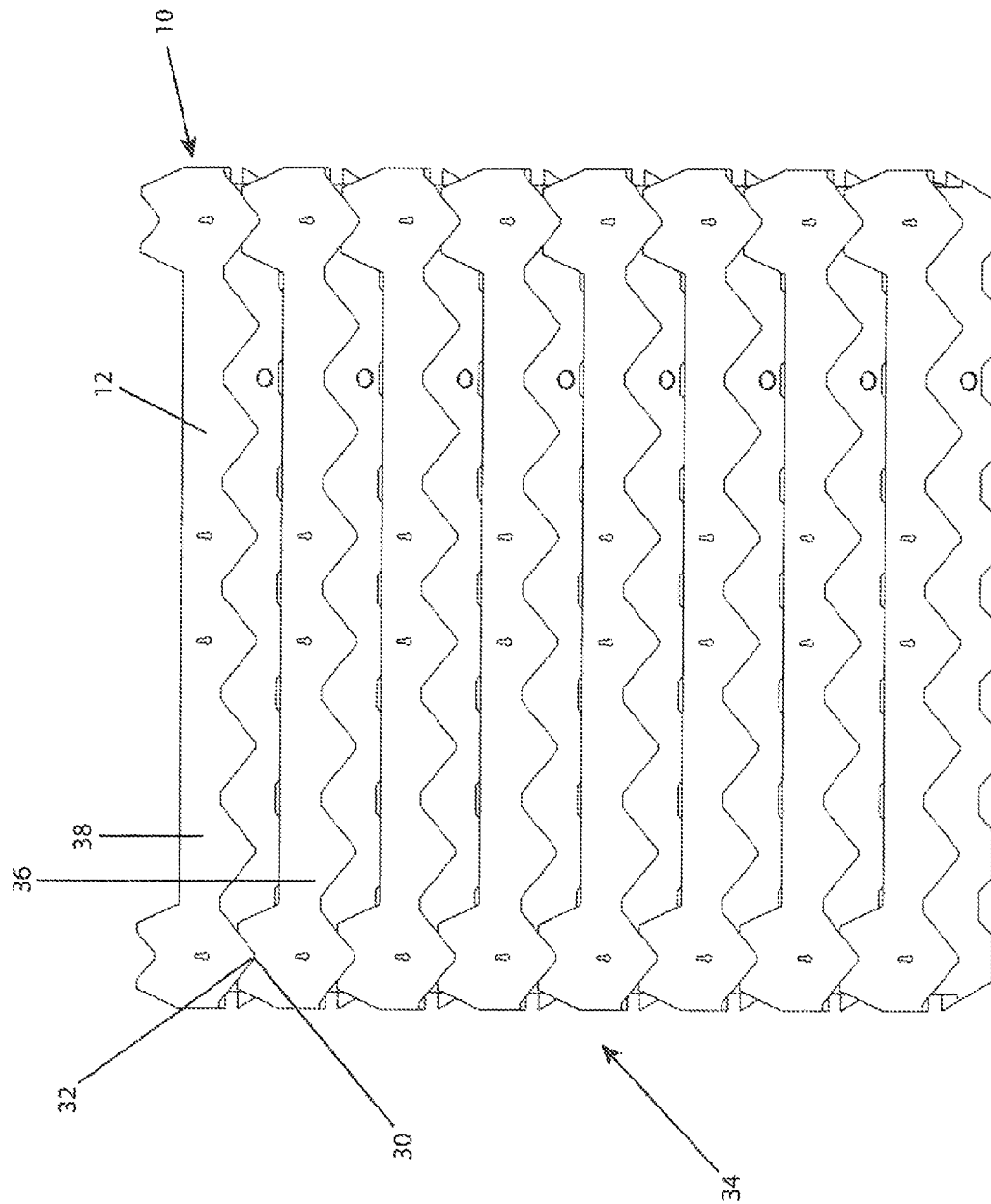


FIGURE 15

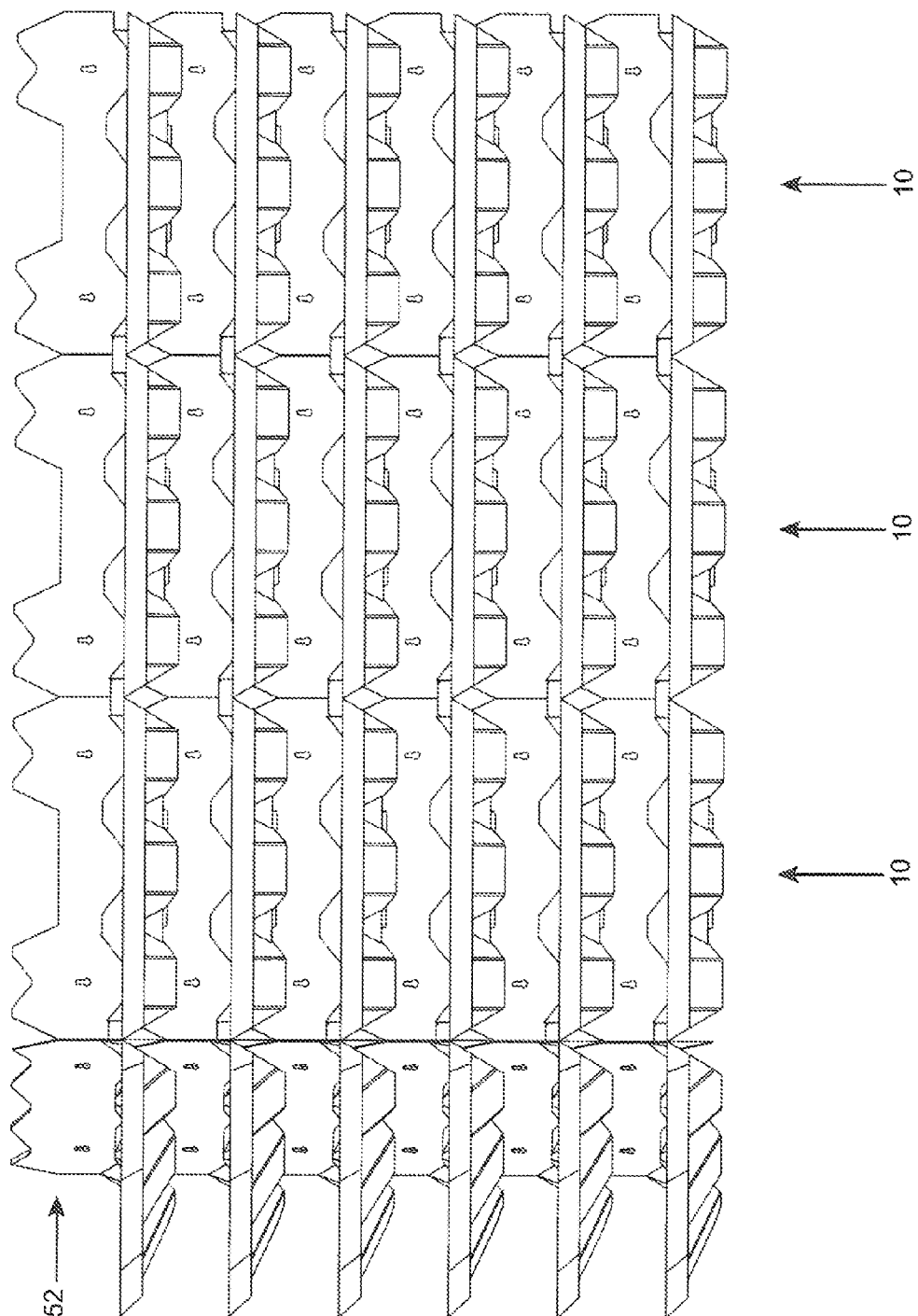


FIGURE 16

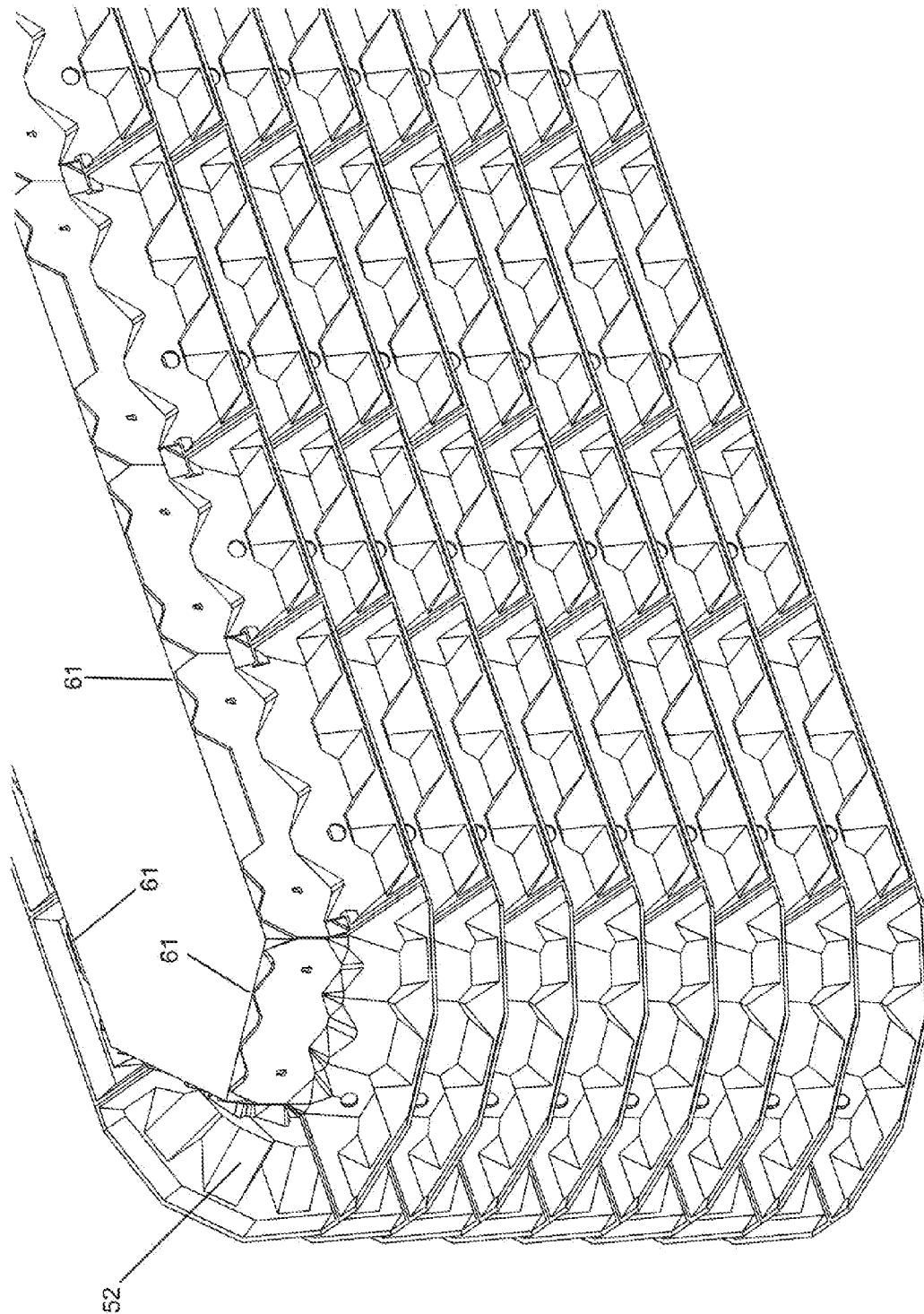




FIGURE 17

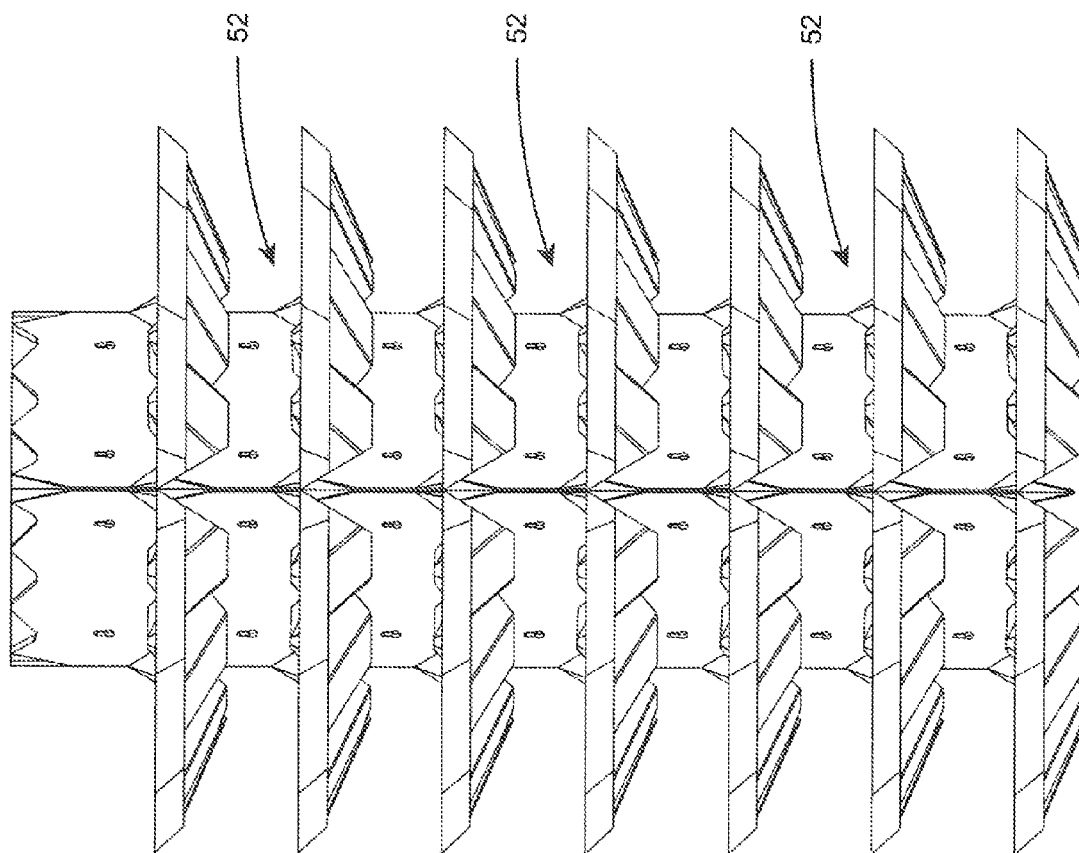


FIGURE 18

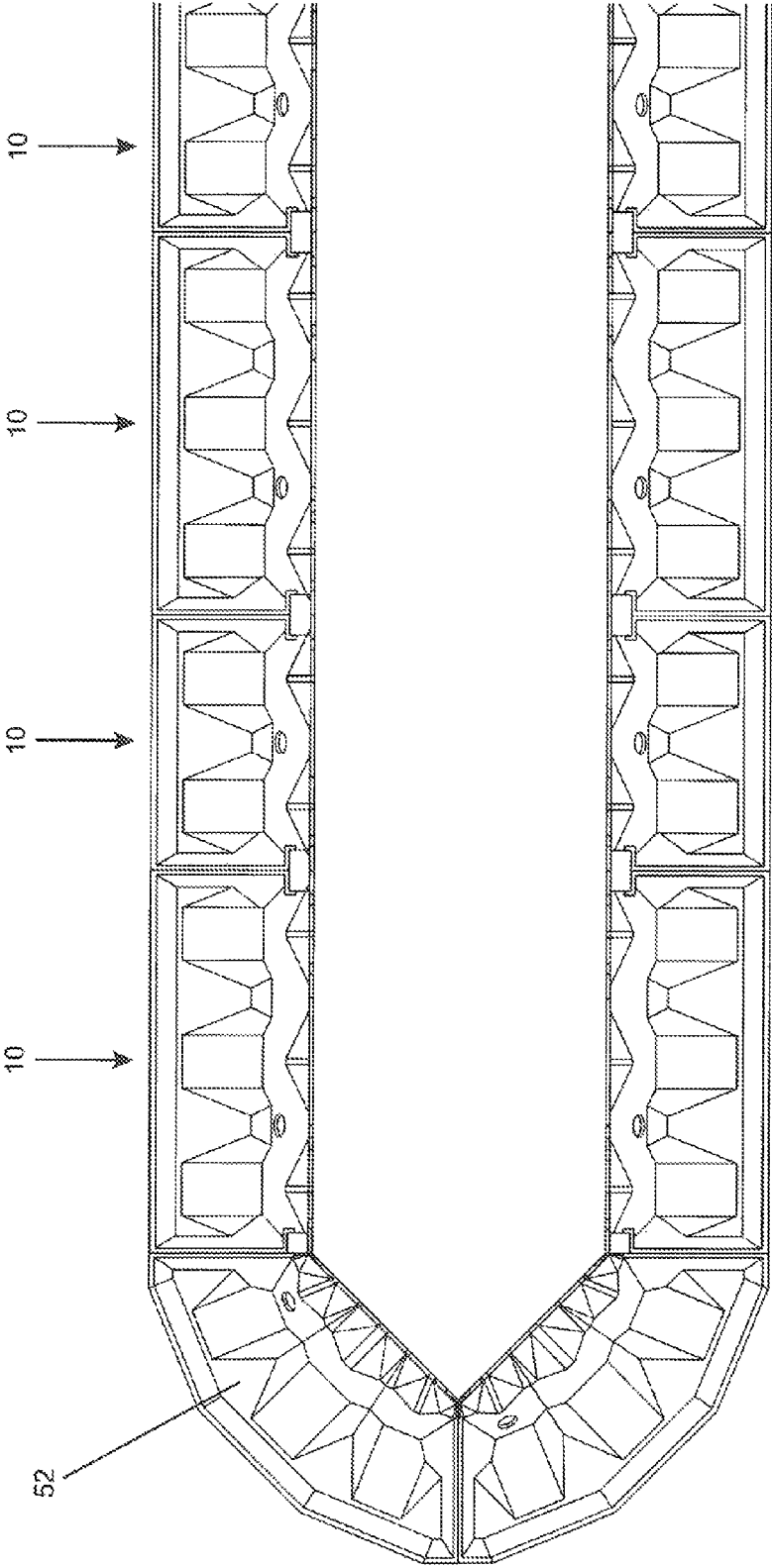


FIGURE 19

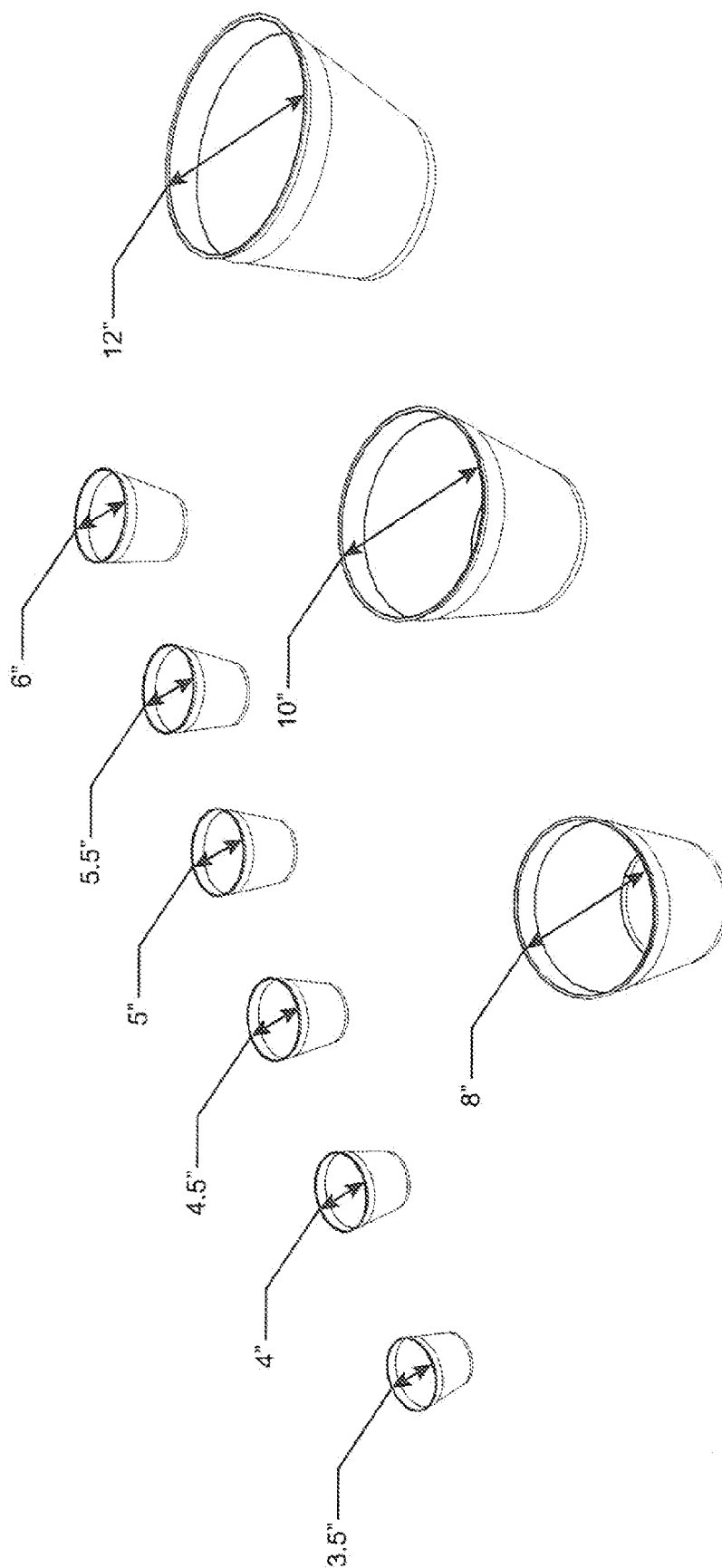


FIGURE 20

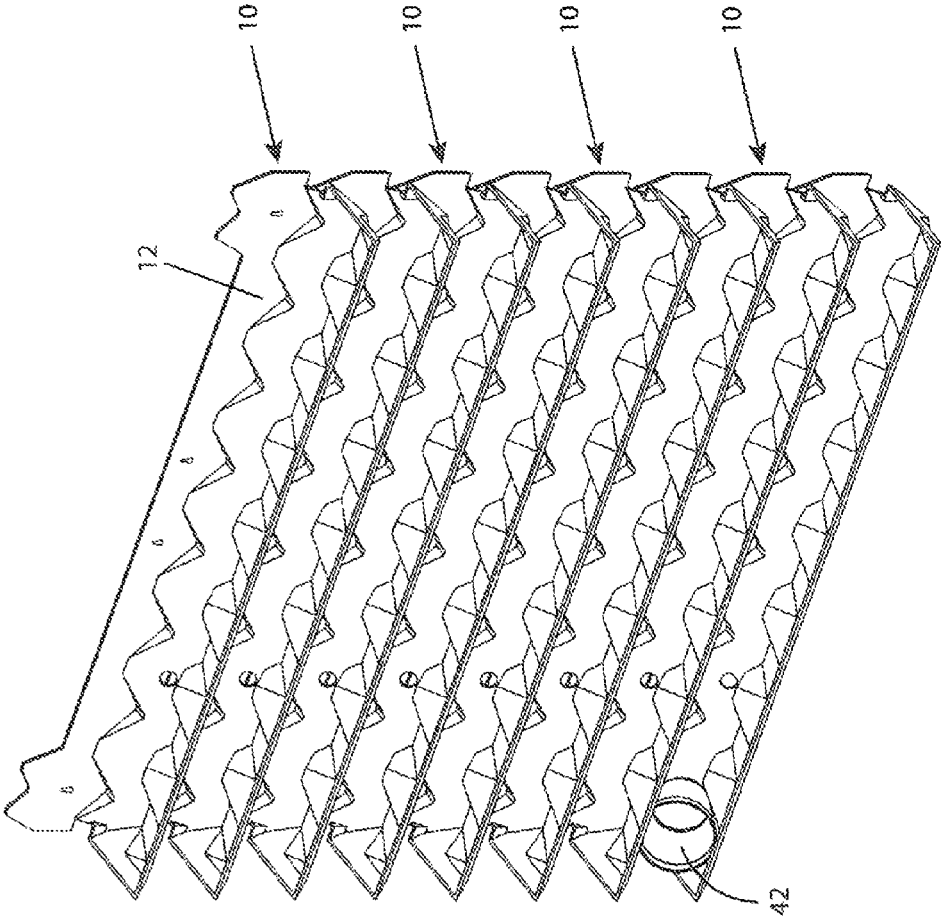


FIGURE 21

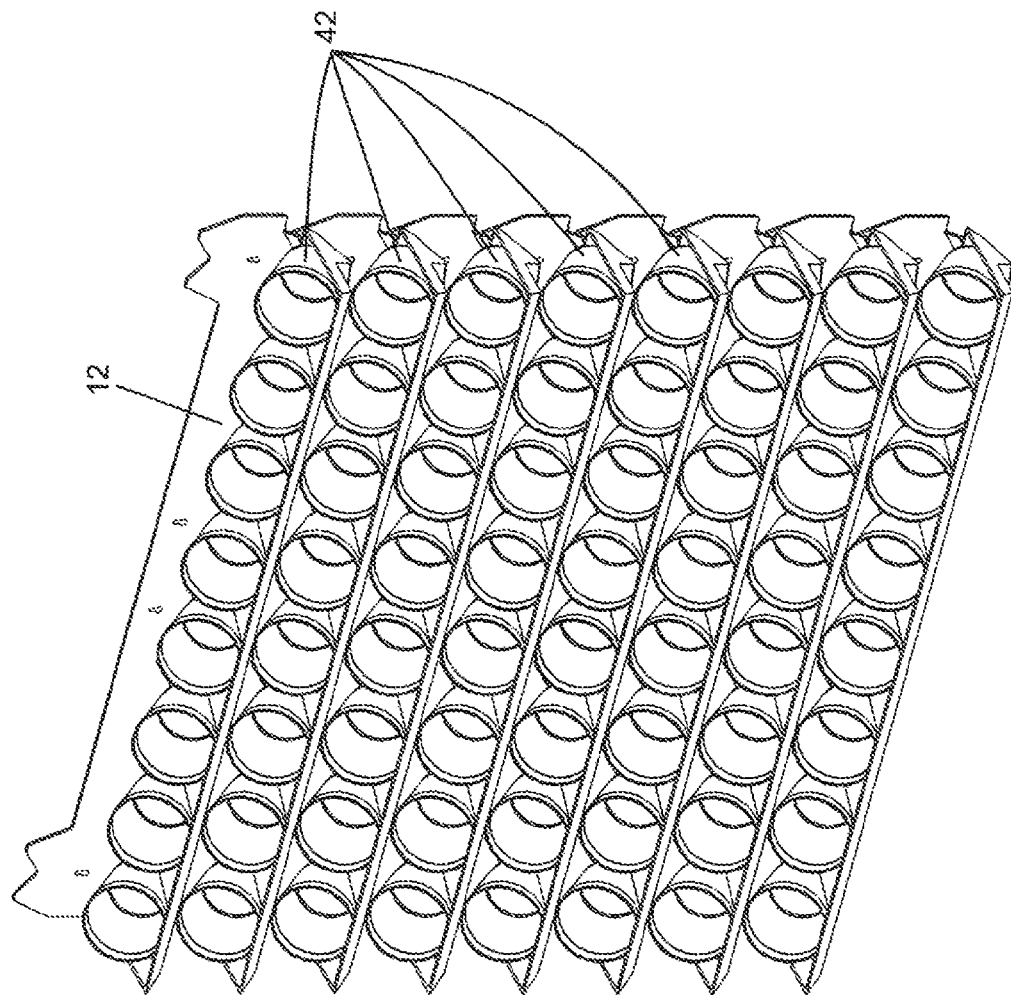


FIGURE 22

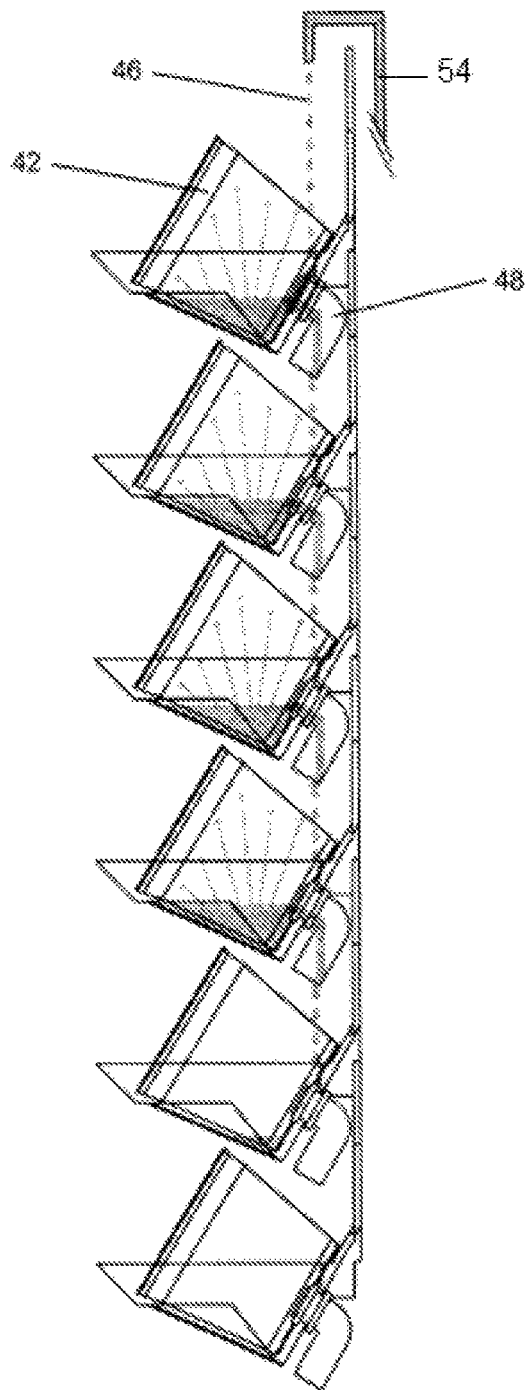


FIGURE 23

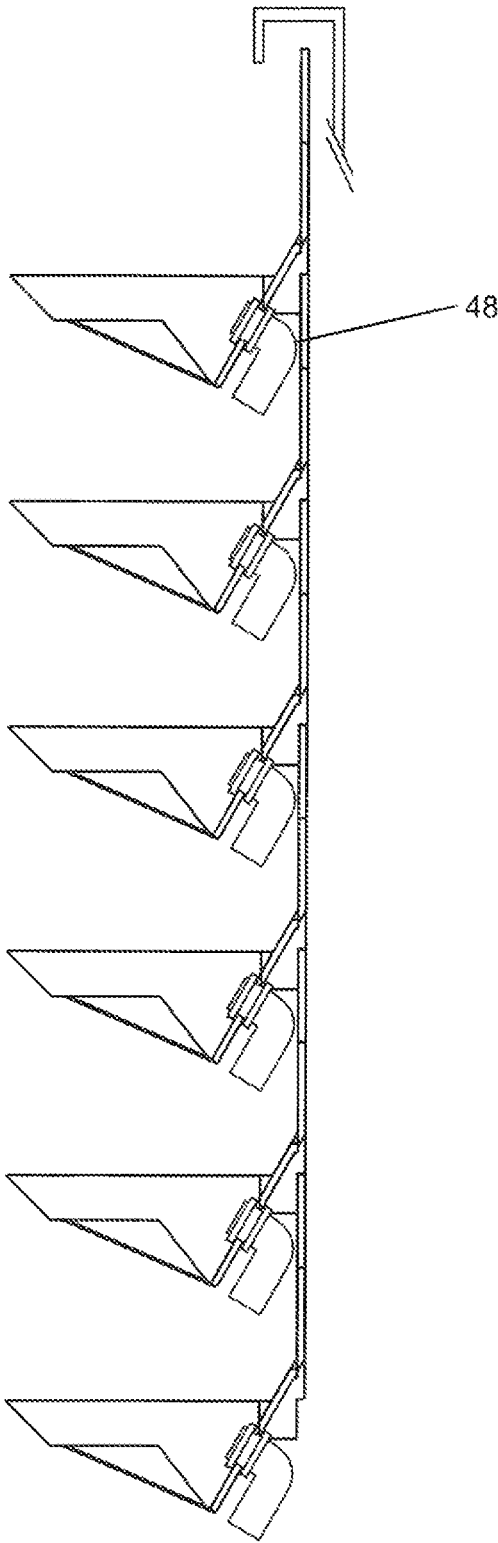
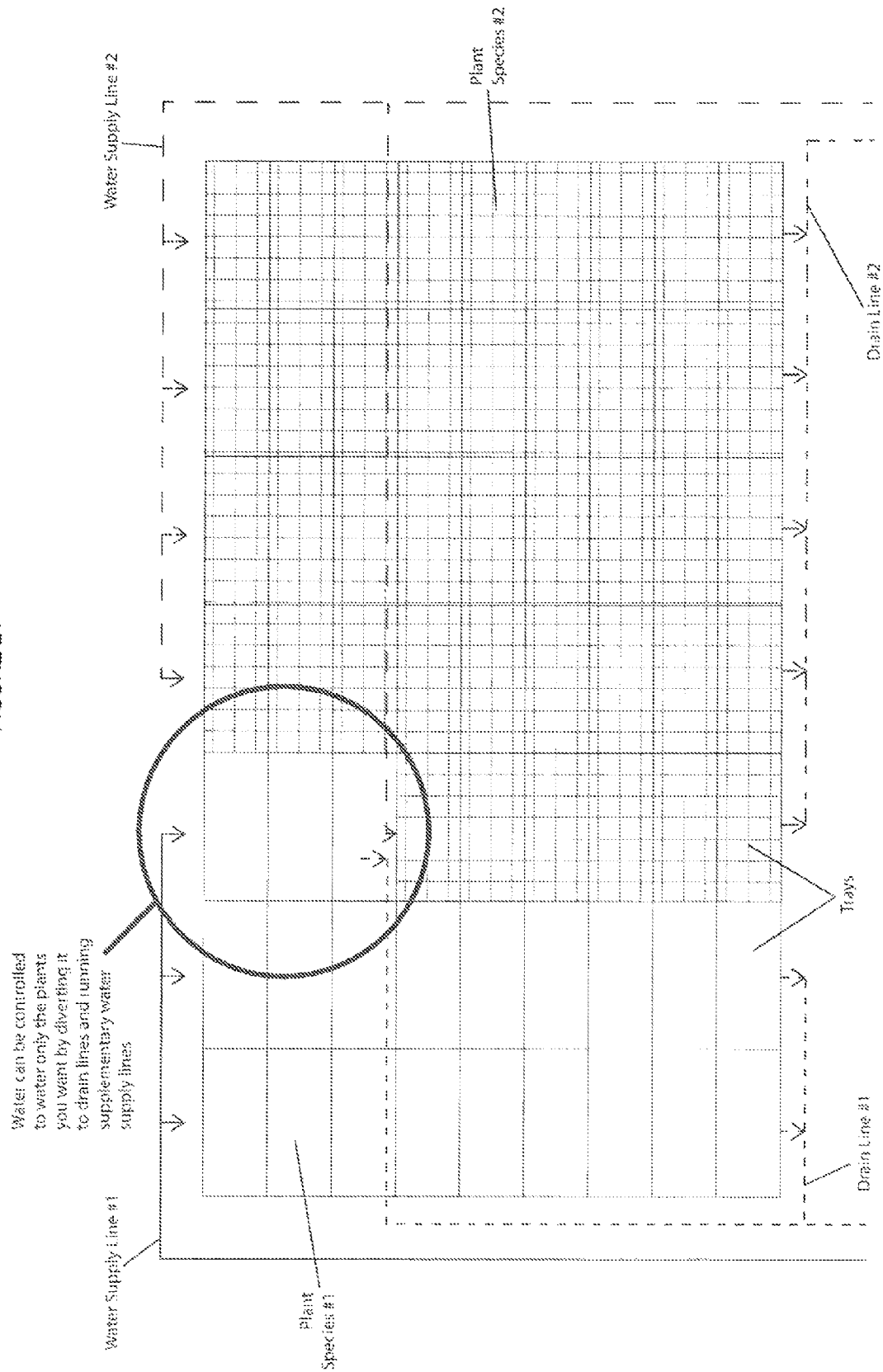


FIGURE 24





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# INTERLOCKING PLANT PROPAGATION AND DISPLAY TRAY AND METHOD OF USE AND ASSEMBLY

## CROSS-REFERENCE TO RELATED APPLICATIONS

This application is a divisional application of copending U.S. patent application Ser. No. 13/362,954 filed on Jan. 31, 2012 (which application claims priority to U.S. Provisional Patent Application No. 61/438,150, filed Jan. 31, 2011), the entire disclosures of which are hereby incorporated by reference herein in their entireties.

## STATEMENT REGARDING FEDERALLY SPONSORED RESEARCH OR DEVELOPMENT

Not Applicable

## FIELD OF THE INVENTION

The present systems and methods relate to green walls and, in particular, to plant propagation and display trays and assemblies.

## BACKGROUND OF THE INVENTION

In recent years, the push for both industry and individuals to be more environmentally aware has led to many green initiatives including green roofs and green walls. Currently in cities such as Chicago, over 2.5 million square feet of the downtown core roof space are covered with hardy green roof plants. Green walls and roofs provide savings on insulation and place less load bearing strain on a building. In addition, plants being carbon producers, the use of green walls and roofs are thought to decrease greenhouse gas emissions. Further still, these green walls and roofs act to offset the newly identified 'urban heat island effect' where the heat-absorbing surfaces in a city raise its temperature to as much as 8 degrees higher than that of the surrounding countryside.

However, green walls currently known in the art have their own unique set of challenges associated with them, the first being gravity. In conventional methods of greening buildings, it is well known to cover wall surfaces with ivy or to plant trees into the soil deposited on wall surfaces. One of the early green walls disclosed in U.S. Pat. No. 5,257,476 requires preparation of a plurality of bags loaded with soil, piling the bags against a wall surface of a building and inserting trees' roots between the piled bags so as to plant trees, erecting a lattice fence outside the stacked bags, and promoting the plants growth and clinging to the lattice.

In more recent years, seeding and planting panels have been used for greening surfaces of permanent constructions such as buildings, retaining walls, and the like. These seeding and planting panels generally include a panel frame, and a seeding and planting mat or block contained within the frame. In general, these types of panel frames are fixedly secured to surfaces of existing constructions such as building wall surfaces, roofs or retaining walls, and are integrally incorporated into the constructions so as to be permanent structural elements thereof. It is very cumbersome to exchange these panels as they are not easily disengaged from their supports and removed. In addition, as the back-side faces of the panels are concealed, general maintenance work is very difficult.

By way of example, the following are offered as known types of green wall technologies.

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Japanese Pat. Appl. Pub. No. 2004-254565 refers to:

"The greening panel 100 is composed of a panel frame 10 installed on the vertical plane side with a support frame and forming a work opening enabling planting at least a pot seedling at least on a front face, a bag-like mat material 20A arranged and supported just in the inside of the panel frame 10, enabling cut open work from the outside of the work opening and having water absorption properties and restoring force, and a vegetation base material 30 for raising a vegetation plant P, filled in the inside of the bag-like mat material 20A or a three-dimensional netlike mat filled with the base material. A support frame is composed of many metallic linear support pipes, pipe-connecting members connecting the ends of the pipes with each other and hanging tools connected to part of the panel frame 10 and hanging the panel frame 10 on the support pipes." (Abstract)

Japanese Pat. Appl. Pub. No. 2003-155714 refers to:

"The greening panel device 1 is provided with upper and lower greening panels 3 and 5, right and left vertical members 11 and 11 fixed to a wall 7 by vertical member fixtures 9, and panel fixtures 13 for attaching each greening panel 3 and 5 in parallel across the right and left vertical members 11 and 11. The panel fixtures obliquely attach each greening panel 3 and 5 so that a lower part protrudes forward than an upper part, and water receptors 15 guiding received water to the lower greening panel are detachably provided on lower faces of the panel fixtures 13." (Abstract)

Japanese Pat. Appl. Pub. No. 2004-248550 refers to:

"This device 10 for greening a wall surface has a plurality of planting units 12 arranged along an external wall surface 4 of a building 2 and planted with plants 14. Each of the planting units 12 is hung sequentially from the top through hanging members 16 to be connected with each other. The planting unit 12 on the top is fixed to a parapet 7 on a rooftop 6 of the building 2 with a wire 18. The rooftop 6 of the building 2 is set with a lifting and lowering device 30 for lifting and lowering the planting units 12 through drawing and rolling the wire 18." (Abstract)

U.S. Pat. No. 5,579,603 describes:

"A plant-growing method for greening upright or slant wall surface is disclosed. A flexible bag is first prepared including a plurality of compartments sequentially juxtaposed in the direction of the overall length of the bag. The compartments are each provided with a plurality of openings communicating with the exterior. Soil is then loaded through the openings into the compartments with the bag being horizontally laid. Afterwards, trees are planted through the openings into the compartments. Thereupon, the bag which has been planted with the trees is suspended along the wall surface in the direction of the overall length of the bag while allowing trunks of the trees to be exposed through the openings. Water is thereafter supplied into the compartments of the bag to promote the growth of the trees." (Abstract)

United States Pat. Appl. Pub. No. 2007/0199241A1 refers to:

"A light self-supporting vegetated wall includes globally prismatic boxes, designed to be juxtaposed and/or stacked, the adjacent boxes being assembled together. Each box includes latticed or meshed surfaces, lined internally with a web, and filled with a cultivating substrate, such as humus. A network of water pipes and a network of air vents may be incorporated in the thickness of the structure, these networks passing through the parting lines between the boxes. The structure is designed for urban enhancement, as well as for producing noise screens, partition walls, hoardings and the like." (Abstract)

U.S. Pat. No. 4,658,541 describes interlocking semi-circular planters wherein plants are individually contained in each discrete planter and wherein the back walls are formed with teeth and notches for interconnection with other semi-circular planters on a wall.

U.S. Pat. No. 7,536,829 describes a planting base for use on walls and roofs comprising a holding cover having an open window divided by a holding cross-piece and a tray for supporting the holding cover and for receiving culture soil with which the holding cover is filled.

There remains the need for a simple green wall system which would allow easy installation and removal and easy replacement of plants, while at the same time providing optimal conditions for plant growth. It is an object of the present disclosure to obviate or mitigate the above-noted disadvantages.

Thus, a need exists to overcome the problems with the prior art systems, designs, and processes as discussed above.

### SUMMARY OF THE INVENTION

The systems and methods described provide a plant propagation and display tray, which is capable of interlocking alignment with at least one other tray and which is capable of receiving and holding at least one plant pot, comprises a back wall and a bottom ledge forwardly projecting from the back wall; the ledge being inclined towards the back wall and comprising a plurality of alternating projections and troughs, each of the troughs inclining towards a trough point of abutment with the back wall and being of a conformation to securably hold one plant pot such that an open proximal end of the plant pot is exposed to view and a distal end of the plant pot is adjacent to the back wall; each of the projections having an upper surface which inclines towards a projection point of abutment with the back wall, wherein the projection point of abutment is higher than the trough point of abutment with the back wall; wherein the tray is capable of being attached to a wall surface.

The systems and methods further provide a planter wall formed of a plurality of interlocking trays as described above, one above another, and/or one beside another and attached to a wall surface.

The tray offers a multitude of advantages not found in any prior green wall system. In particular, the provision of the alternating troughs and projections on the ledge, and the inclinations of each "backwards" i.e. to the direction of the back wall controls water delivery to the plants (in the pots), once such plants are in place within the troughs. In this unique arrangement, the body of the projections essentially takes up space where water would otherwise pool. The base of a plant pot, once in place, is thereby only exposed to enough water to allow wicking, while avoiding soaking. This reduces or eliminates problems such as rot. Furthermore, many plant varieties do not thrive being watered from the top.

The design and conformation of the tray allows interlocking placement of a plurality of trays, one above the other, or one beside another and all attached to a wall surface thereby forming, once plant pots are inserted, a "green wall". By way of water drainage from an upper level tray to one below, watering may be accomplished by the use of gravity.

The present system is highly adaptable to a wide variety of green wall installations.

The systems and methods described provide a greening apparatus that overcome(s) the hereinafore-mentioned dis-

advantages of the heretofore-known devices and methods of this general type and that provide such features with a plant propagation and display tray.

With the foregoing and other objects in view, there is provided, a plant propagation and display tray that is capable of interlocking alignment with at least one other tray and is capable of receiving and holding at least one plant pot. The plant propagation and display tray includes a back wall and a bottom ledge forwardly projecting from the back wall. The ledge is inclined towards the back wall and includes a plurality of alternating projections and troughs. Each of the troughs inclines towards a trough point of abutment with the back wall and is of a conformation to securably hold one plant pot such that an open proximal end of the plant pot is exposed to view and a distal end of the plant pot is adjacent to the back wall. Each of the projections has an upper surface which inclines towards a projection point of abutment with the back wall. The projection point of abutment is higher than the trough point of abutment with the back wall. The tray is capable of being attached to a wall surface by the back wall. The back wall is abutable against a wall surface.

In accordance with a further feature, the ledge comprises walls at each end.

In accordance with an added feature, the back wall, on one side, includes a substantially flat upper portion and a lower portion, adjacent the ledge, which is thicker than the upper portion and which is defined by a plurality of substantially V-shaped depressions, each of which points towards a trough on the ledge, and wherein the back wall, on the other side, is defined by a flat surface for alignment with a wall surface, when the tray is in use.

In accordance with an additional feature, the tray includes an irrigation line.

In accordance with yet another feature, the tray includes a drainage line for egress of water to a second tray below the tray when in aligned arrangement on a wall surface.

In accordance with yet a further feature, the tray is shaped for nestable stacking with a plurality of plant trays.

In accordance with yet an added feature, there is provided on an upper edge of the back wall, a means for spaceable interconnection with an opposite means of interconnection on a lower edge of a back wall of a second tray which may be placed above the tray on a wall surface.

In accordance with yet an additional feature, the means for spaceable interconnection includes a female member on the upper edge of the back wall and a male member on the lower edge of the back wall of the second tray wherein the interconnection of the female member of the tray and the male member of the second tray allow exact alignment of the trays on the wall and define a desired spacing between the trays.

In accordance with again another feature, the tray includes a mounting device for coupling said tray to a wall surface.

In accordance with again a further feature, the wall surface is part of a wall cabinet.

In accordance with again an added feature, the wall surface comprises part of a built-in wall unit.

In accordance with again an additional feature, a planter wall is formed of a plurality of the interlocking trays, one above another, and attached to a wall surface.

In accordance with still another feature, the planter wall forms part of a wall cabinet.

In accordance with still a further feature, the planter wall forms part of a built-in wall unit.

In accordance with still an added feature, there is provided a utility control system for the provision of at least one utility to the trays.

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In accordance with still an additional feature, the planter wall includes at least one utility selected from the group consisting of a heating line, electrical wire, a misting water supply line and combinations thereof.

In accordance with a further feature, the tray includes a second tray with a back wall having a lower edge, the tray being a first tray, said back wall of the first tray having an upper edge and having, on the upper edge, a means for spaceable interconnection with an opposite means of interconnection on the lower edge of the back wall of the second tray, the second tray being operable to be placed above said first tray on a wall surface.

In accordance with an added feature, the means for spaceable interconnection includes a female member on the upper edge of the back wall and a male member on the lower edge of the back wall of the second tray and the interconnection of the female member of the first tray and the male member of the second tray allow exact alignment of the first and second trays on the wall and define a desired spacing between the first and second trays.

In accordance with an additional feature, the tray includes a second tray with a back wall having a lower edge, the tray being a first tray, said back wall of the first tray having an upper edge and having, on the upper edge, a spaced interconnection device having an opposing interconnection device on the lower edge of the back wall of the second tray, the second tray being operable to be placed above the first tray on a wall surface.

In accordance with yet another feature, the spaced interconnection device includes a female member on the upper edge of the back wall and a male member on the lower edge of the back wall of the second tray and the interconnection of the female member of the first tray and the male member of the second tray allow exact alignment of the first and second trays on the wall and define a desired spacing between the first and second trays.

In accordance with a concomitant feature, the back wall includes a relatively thicker part to increase overall strength and weight bearing ability of the tray.

Although the systems and methods are illustrated and described herein as embodied in a plant propagation and display tray, it is, nevertheless, not intended to be limited to the details shown because various modifications and structural changes may be made therein without departing from the spirit of the invention and within the scope and range of equivalents of the claims. Additionally, well-known elements of exemplary embodiments will not be described in detail or will be omitted so as not to obscure the relevant details of the systems and methods.

Additional advantages and other features characteristic of the systems and methods will be set forth in the detailed description that follows and may be apparent from the detailed description or may be learned by practice of exemplary embodiments. Still other advantages of the systems and methods may be realized by any of the instrumentalities, methods, or combinations particularly pointed out in the claims.

Other features that are considered as characteristic for the systems and methods are set forth in the appended claims. As required, detailed embodiments of the systems and methods are disclosed herein; however, it is to be understood that the disclosed embodiments are merely exemplary of the systems and methods, which can be embodied in various forms. Therefore, specific structural and functional details disclosed herein are not to be interpreted as limiting, but merely as a basis for the claims and as a representative basis for teaching one of ordinary skill in the art to variously

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employ the systems and methods in virtually any appropriately detailed structure. Further, the terms and phrases used herein are not intended to be limiting; but rather, to provide an understandable description of the systems and methods.

While the specification concludes with claims defining the systems and methods that are regarded as novel, it is believed that the systems and methods will be better understood from a consideration of the following description in conjunction with the drawing figures, in which like reference numerals are carried forward.

These and other objects and advantages of the described systems and methods will become more apparent to those skilled in the art upon reviewing the description of the preferred embodiments, in conjunction with the figures and examples.

#### BRIEF DESCRIPTION OF THE DRAWINGS

The accompanying figures, where like reference numerals refer to identical or functionally similar elements throughout the separate views, which are not true to scale, and which, together with the detailed description below, are incorporated in and form part of the specification, serve to illustrate further various embodiments and to explain various principles and advantages all in accordance with the systems and methods. Advantages of embodiments of the systems and methods will be apparent from the following detailed description of the exemplary embodiments thereof, which description should be considered in conjunction with the accompanying drawings in which:

FIG. 1 is an perspective view of a plant propagation and display tray according to one embodiment;

FIG. 2 is a further perspective view of the plant propagation and display tray of FIG. 1;

FIG. 3 is a front view of a plant propagation and display tray;

FIG. 4 is a back plan view of a plant propagation and display panel;

FIG. 5 is a top plan view of a plant propagation and display tray;

FIG. 6 is a bottom plan view of a plant propagation and display tray;

FIG. 7 is an end view of a plant propagation and display tray;

FIG. 8 is an isometric view of a corner tray piece;

FIG. 9 is a view of isometric view of a single pot plant propagation and display tray;

FIG. 10 is a perspective view of a plant propagation and display tray including one plant pot;

FIG. 11 is a perspective view of a plant propagation and display tray including one plant pot and a corner tray piece;

FIG. 12 is a front plan view of three adjacent plant propagation and display trays, of differing length;

FIG. 13 is a front plan view of eight plant propagation and display trays in stacking arrangement;

FIG. 14 is a back plan view of eight plant propagation and display trays in stacking arrangement;

FIG. 15 is a perspective view of a plurality of plant propagation and display trays, each adjacent to a respective corner tray piece;

FIG. 16 is a perspective view, from the top, of a plurality of plant propagation and display trays each adjacent to a respective corner tray piece, with each corner tray piece then being adjacent to a respective plant propagation and display tray on an opposite side of a support structure;

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FIG. 17 is a perspective view, from the side of five corner tray pieces, each abutting a respective plant propagation and display tray on both sides of a support structure;

FIG. 18 is a top plan view of a plurality of two-pot plant propagation and display trays, with one being adjacent to a corner tray piece, which is adjacent to a further two-pot plant propagation and display tray on an opposite side of a support structure;

FIG. 19 is a depiction of various plant pot sizes which may be used in the tray;

FIG. 20 is a perspective view of the eight plant propagation and display trays in stacking arrangement, of FIG. 13;

FIG. 21 is a perspective view of the eight plant propagation and display trays in stacking arrangement, of FIG. 20, but each trough containing a plant pot;

FIG. 22 is a cross-sectional depiction of the irrigation/watering system;

FIG. 23 is cross-sectional depiction of the irrigation/watering system of FIG. 22, without the plant pots in situ; and

FIG. 24 is a schematic for a multi-tray assembly showing multiple water supply lines.

#### DETAILED DESCRIPTION OF THE INVENTION

As required, detailed embodiments of the systems and methods are disclosed herein; however, it is to be understood that the disclosed embodiments are merely exemplary of the systems and methods, which can be embodied in various forms. Therefore, specific structural and functional details disclosed herein are not to be interpreted as limiting, but merely as a basis for the claims and as a representative basis for teaching one skilled in the art to variously employ the systems and methods in virtually any appropriately detailed structure. Further, the terms and phrases used herein are not intended to be limiting; but rather, to provide an understandable description of the systems and methods. While the specification concludes with claims defining the features of the systems and methods that are regarded as novel, it is believed that the systems and methods will be better understood from a consideration of the following description in conjunction with the drawing figures, in which like reference numerals are carried forward.

A detailed description of one or more embodiments of the systems and methods is provided below along with accompanying figures that illustrate the principles of the systems and methods. As such, this detailed description illustrates the systems and methods by way of example and not by way of limitation. The description will clearly enable one skilled in the art to make and use the systems and methods, and describes several embodiments, adaptations, variations and alternatives and uses of the systems and methods, including what we presently believe is the best mode for carrying out the systems and methods. It is to be clearly understood that routine variations and adaptations can be made to the systems and methods as described, and such variations and adaptations squarely fall within the spirit and scope of the systems and methods.

In other words, the systems and methods are described in connection with such embodiments, but the systems and methods are not limited to any embodiment. The scope of the systems and methods is limited only by the claims and the systems and methods encompass numerous alternatives, modifications and equivalents. Numerous specific details are set forth in the following description in order to provide a thorough understanding of the systems and methods. These

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details are provided for the purpose of example and the systems and methods may be practiced according to the claims without some or all of these specific details. For the purpose of clarity, technical material that is known in the technical fields related to the systems and methods has not been described in detail so that the systems and methods are not unnecessarily obscured. Similar reference characters denote similar elements throughout various views depicted in the figures.

This description of preferred embodiments is to be read in connection with the accompanying drawings, which are part of the entire written description of this disclosure. In the description, corresponding reference numbers are used throughout to identify the same or functionally similar elements. If and when used herein relative terms such as "horizontal," "vertical," "up," "down," "top" and "bottom," "front," "back" as well as derivatives thereof (e.g., "horizontally," "downwardly," "upwardly," etc. . . .) should be construed to refer to the orientation as then described or as shown in the drawing figure under discussion. These relative terms are for convenience of description and are not intended to require a particular orientation unless specifically stated as such. Terms including "inwardly" versus "outwardly," "longitudinal" versus "lateral," "adjacent" and the like (if used) are to be interpreted relative to one another or relative to an axis of elongation, or an axis or center of rotation, as appropriate. Terms concerning attachments, coupling and the like, such as "connected" and "interconnected," refer to a relationship wherein structures are secured or attached to one another either directly or indirectly through intervening structures, as well as both movable or rigid attachments or relationships, unless expressly described otherwise.

Before the systems and methods are disclosed and described, it is to be understood that the terminology used herein is for the purpose of describing particular embodiments only and is not intended to be limiting. The terms "a" or "an", as used herein, are defined as one or more than one. The term "plurality," as used herein, is defined as two or more than two. The term "another," as used herein, is defined as at least a second or more. The terms "including" and/or "having," as used herein, are defined as comprising (i.e., open language). The term "coupled," as used herein, is defined as connected, although not necessarily directly, and not necessarily mechanically.

Relational terms such as first and second, top and bottom, and the like may be used solely to distinguish one entity or action from another entity or action without necessarily requiring or implying any actual such relationship or order between such entities or actions. The terms "comprises," "comprising," or any other variation thereof are intended to cover a non-exclusive inclusion, such that a process, method, article, or apparatus that comprises a list of elements does not include only those elements but may include other elements not expressly listed or inherent to such process, method, article, or apparatus. An element preceded by "comprises . . . a" does not, without more constraints, preclude the existence of additional identical elements in the process, method, article, or apparatus that comprises the element.

As used herein, the term "about" or "approximately" applies to all numeric values, whether or not explicitly indicated. These terms generally refer to a range of numbers that one of skill in the art would consider equivalent to the recited values (i.e., having the same function or result). In many instances these terms may include numbers that are rounded to the nearest significant figure.

The terms cords and cording may be used interchangeably.

Herein various embodiments of the systems and methods are described. In many of the different embodiments, features are similar. Therefore, to avoid redundancy, repetitive description of these similar features may not be made in some circumstances. It shall be understood, however, that description of a first-appearing feature applies to the later described similar feature and each respective description, therefore, is to be incorporated therein without such repetition.

The present systems and methods provide, in one aspect, a plant propagation and display tray that provides several key advantages including the provision, by way of a unique configuration of troughs and projections, of a zone for placement of plant pots around which water does not unnecessarily pool.

Referring to FIGS. 1-3, an embodiment of a plant propagation and display tray 10 is generally shown. The plant propagation and display tray 10 comprises a back wall 12 and a bottom ledge 14 forwardly projecting from said back wall. As provided herein, the "back wall" refers to the moiety of the tray that, in use, will abut the structure against which the planter wall is to be placed. Ledge 14 is inclined towards the back wall and comprises a plurality of alternating projections, 16 and troughs 18, with each of troughs 18 inclining towards a trough point of abutment, 20 with the back wall. Troughs 18 are of a conformation to securably hold one plant pot, (shown in 10, 11, 12 and 13, among other figures) such that an open proximal end of the plant pot is exposed to view and a distal end of the plant pot is adjacent to the back wall. Each of projections 16 have an upper surface 22 which inclines towards a projection point of abutment 24 with the back wall, wherein the projection point of abutment 24 is generally higher than the trough point of abutment 20 with the back wall. The purpose for this design will be described further below.

Back wall 12 comprises a substantially flat upper portion 26 and a lower portion, adjacent the ledge, which is thicker than the upper portion and which is defined by a plurality of substantially V-shaped depressions, 28, each of which points towards a trough on the ledge. The reverse side of back wall 12 is depicted in FIG. 4 which shows a substantially flat surface for alignment with a wall surface, when the tray is in use.

It has been found that the inclusion of such V-shaped depressions, within this relatively thicker part of the back wall and "aligned with" or pointing towards its corresponding ledge trough affords enormous advantages in increasing the overall strength and weight-bearing ability of the tray. Without this feature, and for trays with more than a few plant-pots inserted therein, there is a risk of sag and the potential of the tray not being able to support the weight of multiple pots, growing media and plants. It is fully contemplated within the scope of the present disclosure that trays may be of varying lengths and comprise differing numbers of plant-pot receiving troughs. For example, the tray in FIG. 1 depicts 8 plant-pot receiving troughs. In FIG. 12, trays are depicted with 8, 3 and 1 plant-pot receiving troughs.

Female alignment member 30 is shown in FIGS. 1-4, integrally formed as part of back wall 12. Similarly male alignment member 32 is best shown in FIG. 4. In operation and as best shown in FIG. 14, when a plurality of trays provided generally as 34, are stacked for use on a wall surface, each such tray is aligned in the correct position, relative to the trays above and below, by use of the male and female alignment members. More specifically, for tray 36,

female alignment member 30 is engaged by male alignment member 32 of tray 38. This alignment obviates the need for any other measuring means to ensure accurate vertical stacking of more than one tray. Holes 40 are provided on each tray for pass through by screws, nails or other means of securing the tray to a wall surface.

FIG. 5 is useful to show the alternating arrangement of projections 16 and troughs 18 and the preferred shape and inclination of those features towards back wall 12. Troughs 18 incline to trough points of abutment 20 and are of a conformation which is acceptable to receive and securably hold a desired size of plant pot 42 (FIGS. 11 and 12, among other figures, show one plant pot in place). The distal end of plant pot 42, when in place within trough 18, sits adjacent to trough point of abutment 20. The entirety of plant pot 42 is additionally held in place by the conformation of projections 16. In FIG. 5, the entire structure of each projection is clearly shown. In a preferred form, each projection comprising four sides (43a, 43b, 43c and 43d) meeting at apex 44. Side 43c inclines towards and meets back wall 12 at projection point of abutment 24. The importance of the configuration of projection 16 and trough 18 becomes apparent in respect to water distribution and pooling within tray 10 and draining from tray 10. An understanding of this is best achieved with reference to FIGS. 5, 22 and 23.

FIG. 6 depicts an underside view of the tray of FIG. 5 and wherein each projection 16 (in FIG. 5) is shown as under-trough 16a and likewise each trough 18 (in FIG. 5) is shown as under-projection 18a.

FIG. 7 depicts an end view of display tray 10 showing back wall 12.

FIG. 10 depicts a perspective view of tray 10 having pot 42 in situ within one trough. Proximal end of plant pot 45 is the end into which plants will be placed. Distal end 47 abuts back wall 12.

FIG. 8 is an isometric view of a corner tray piece 11 showing back wall 12a and end walls 13. Corner tray piece may be used to "wrap" an interlocking tray arrangement around a corner. It is preferred that plant trays 12 abut end walls 13. This is shown more specifically in FIG. 11. Preferably, end wall 13 abuts an exposed end of tray 10, collectively forming a projection.

FIG. 9 is a view of isometric view of a single pot plant propagation and display tray 11a. Such single pieces, in operation and use may abut one or more long tray pieces (such as tray 10) or one or more corner pieces, such as 11 and aid in flexible design configurations. FIG. 12 illustrates the alignment or abutment of tray pieces of varying length to accommodate a multitude of design options. In this case, tray 10 (a long tray piece) abuts tray 10a (a mid-sized piece) which in turn abuts tray 11a (a single cup tray piece). Regardless of size (long, medium, single, or in fact other length), the principle of the disclosed systems and methods and alignment of troughs and projections is applied.

When trays are installed, one above another on a wall surface, watering can be initiated in a preferred form, from the top of the assembly. As shown in FIGS. 22 (pots) and 23 (no pots), water 46 is introduced into a first tray level and will travel along the tray to each trough 18 (troughs shown best in FIGS. 1, 2 and 5). Due to the limited space afforded by projections 16, and the space within the trough filled by plant pot 42, water will rise to the level of the projection point of abutment 24 and will "spill over" to the next trough in sequence. By virtue of this unique configuration and design, space is afforded for only a minimal amount of water near the distal end of each plant pot, enough for wicking and not for soaking. As such, unneeded water quickly moves

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along the tray, over projection sides **43c** and will egress from a tray at drain **48**. When trays are installed, one above another, drain **48** will be the conduit for water supply to the tray level below, as shown clearly in FIG. **22**.

In a further alternative embodiment, trays **10** are displayed on a wall surface in an assembly **50**, as depicted in FIGS. **13-18**, **20** and **21**. This assembly includes multiple trays **10** displayed side-by-side in adjacent rows and/or displayed above and below one another in vertical "stacks". Also provided are corner tray pieces **52** (as shown best in FIGS. **16** and **18**) for wrapping trays around a non-flat wall surface. These corner tray pieces allow for uninterrupted green wall around curves and corners and enhance the adaptability of the entire display system.

Each of trays **10** are configured for simple, removable engagement with an adjacent tray **10** using the mating mechanism described above, for vertical stacking.

FIG. **16** illustrates a preferred embodiment of multi-tray stacked assembly encircling around end **60** of two joining wall surfaces **61**. None of the advantages or functionality of the tray is lost whether the tray is a corner piece, a long tray or a short tray. FIG. **17** depicts an end view of this same configuration showing primarily end tray pieces **52**. FIG. **18** depicts a "slice" of this same multi-tray configuration showing end tray pieces **52** adjacent to plant trays **10**. FIGS. **20** and **21** depict eight vertically stacked and nested trays (**10**). FIG. **20** is ready to be loaded with pots (one is in place at the lowest tray) whereas in FIG. **21** all troughs are loaded with pots **42**.

It is to be understood that different sized trays can be used together on a wall surface. For example, an eight trough tray can be positioned above a plurality of two trough trays. The combinations for placement vertically and horizontally on a wall surface are endless. One key advantage of the ability of interchange tray sizes relates to the differing propagation needs of specific plant varieties.

It is to be understood that plant pots of varying sizes can be "loaded" into the troughs of the plant trays. FIG. **19** illustrates various preferred pot diameters that range from 4" to 1 foot. This range is not intended to be limiting.

In one embodiment, water supply can be specifically tailored to differing trays. A water supply line **54** for each specific variety of plant can be installed to add water only to those trays with specific types of plants. Furthermore, water can then be diverted from those trays back into the drain lines before it cascades down into the plants below them. This allows watering to be controlled within the system on a per species basis. For example, a dry loving plant could be watered only once every two or three weeks, whereas a wet loving plant could be watered on a weekly basis. Wet loving plants would be situated in trays together and likewise dry loving plants would be separated in their own trays. Each plant could reside directly beside, below or above the other and yet have completely different watering schedules that would not conflict with the water requirements of the adjacent plant. This allows for a much higher level of plant health control and for the intermixing of unlike species together on the wall to achieve specific design or air quality goals.

In a preferred embodiment, each tray includes an irrigation line. In a further preferred embodiment, each tray includes a drainage line for egress of water to a second tray below the tray when in aligned arrangement on a wall surface.

In a preferred embodiment, the tray is attached to a wall surface that is part of either a wall cabinet or built-in unit.

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Trays **10** when not in use and for transportation efficiencies are fully nestable to facilitate ease of shipping and to decrease space requirements in shipping containers.

Components of tray **10** are constructed from suitable materials such as extruded plastics, aluminum, stainless steel, or other materials known in the art. Extruded plastics may further include one or more of additional additives for example, anti-microbials, antioxidants, antistatic agents, blowing agents, fragrances, biodegradable plasticizers, bio-stabilizers, external lubricants, fillers, extenders, flame retardants, heat stabilizers, impact modifiers, internal lubricants, light stabilizers, pigments, process aids, reinforcing, rubberizers, and any other additives known in the art. In one embodiment, the extruded plastics include a rubberizer to enable the plastic to maintain flexibility at cooler temperatures. The plastics materials may include one or more of polypropylene (PP), polyethylene (PE), polyethylene terephthalate (PET), polystyrene (PS), polyvinylchloride (PVC), polyfluoroethylene (PFE), polyurethane (PU), polytetrafluoroethylene (PTFE) and polycarbonate. Examples of suitable rubberizers include UV additives.

In one embodiment, at least one sensor is integrated into the tray **10**. For example, a sensor may be used to detect at least one parameter in the plant growth environment, for example a physico-chemical condition in the growth environment or media within or near the plant pots. Preferably, this sensor detects, compiles, and analyzes data related to the at least one parameter in the plant growth environment. The sensor may, for example, include a temperature sensor or a moisture sensor (within the plant pots) or may include pH sensors and/or nutrient sensors selected for monitoring the media or growing environment.

In a preferred embodiment, the planter wall of trays further comprises a utility control system for the provision of at least one utility to the trays. The utility is selected from the group consisting of a heating line, electrical wire, a misting water supply line and combinations thereof.

In a preferred form, FIG. **24** illustrates differential water control, as between two water supply lines (#1 and #2) having respective drain lines (#1 and #2) and wherein plant species #1 and plant species #2 have differing watering requirements. By manipulating placement of the trays, applying such secondary water supply lines, the planting arrangement therein and via drain line diversions, it is possible to control water supply and volume to "sectors" of the tray stacks.

While embodiments of the systems and methods have been shown and described herein, it will be obvious to those skilled in the art that such embodiments are provided by way of example only. Numerous variations, changes, and substitutions will be obvious to those skilled in the art without departing from the systems and methods. It should be understood that various alternatives to the embodiments described herein may be employed. It is intended that the following claims define the scope and that methods and structures within the scope of these claims and their equivalents be covered thereby.

While the forms of elongate members, devices and the system described herein constitute preferred embodiments, it is to be understood that systems and methods described are not limited to these precise forms. As will be apparent to those skilled in the art, the various embodiments described above can be combined to provide further embodiments. Aspects of the present device and system, and methods of use (including specific components thereof) can be modified, if necessary, to best employ the systems, methods, nodes and components and concepts. These aspects are

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considered fully within the scope of the systems and methods as claimed. For example, the various methods described above may omit some acts, include other acts, and/or execute acts in a different order than set out in the illustrated embodiments. Further, in the methods taught herein, the various acts may be performed in a different order than that illustrated and described. Additionally, the methods can omit some acts, and/or employ additional acts.

It is noted that various individual features of the inventive processes and systems may be described only in one exemplary embodiment herein. The particular choice for description herein with regard to a single exemplary embodiment is not to be taken as a limitation that the particular feature is only applicable to the embodiment in which it is described. All features described herein are equally applicable to, additive, or interchangeable with any or all of the other exemplary embodiments described herein and in any combination or grouping or arrangement. In particular, use of a single reference numeral herein to illustrate, define, or describe a particular feature does not mean that the feature cannot be associated or equated to another feature in another drawing figure or description. Further, where two or more reference numerals are used in the figures or in the drawings, this should not be construed as being limited to only those embodiments or features, they are equally applicable to similar features or not a reference numeral is used or another reference numeral is omitted.

The phrase "at least one of A and B" is used herein and/or in the following claims, where A and B are variables indicating a particular object or attribute. When used, this phrase is intended to and is hereby defined as a choice of A or B or both A and B, which is similar to the phrase "and/or". Where more than two variables are present in such a phrase, this phrase is hereby defined as including only one of the variables, any one of the variables, any combination of any of the variables, and all of the variables.

The foregoing description and accompanying drawings illustrate the principles, exemplary embodiments, and modes of operation of the systems and methods. However, the systems and methods should not be construed as being limited to the particular embodiments discussed above. Additional variations of the embodiments discussed above will be appreciated by those skilled in the art and the above-described embodiments should be regarded as illustrative rather than restrictive. Accordingly, it should be appreciated that variations to those embodiments can be made by those skilled in the art without departing from the scope of the systems and methods as defined by the following claims.

Other changes can be made to the present systems, methods and articles in light of the above description. In general, in the following claims, the terms used should not be construed to limit the invention to the specific embodiments disclosed in the specification and the claims, but should be construed to include all possible embodiments along with the full scope of equivalents to which such claims are entitled. Accordingly, the invention is not limited by the disclosure, but instead its scope is to be determined entirely by the following claims.

What is claimed is:

1. A plant propagation and display tray, which is capable of interlocking alignment with at least one other tray and which is capable of receiving and holding at least one plant pot, the tray comprising:

a back wall and a bottom ledge forwardly projecting from the back wall, the back wall including a drain for egress of water out of the tray;

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the ledge being inclined towards the back wall and comprising a plurality of alternating projections and troughs, each of the troughs inclining towards a trough point of abutment with the back wall and being configured to securably hold one plant pot such that an open proximal end of the plant pot is exposed to view and a distal end of the plant pot is adjacent to the back wall;

each of the projections having an upper surface that inclines towards a projection point of abutment with the back wall, the projection point of abutment being higher than the trough point of abutment with the back wall;

the tray being configured to be attached to a wall surface by the back wall, the back wall being abutable against a wall surface.

2. The tray of claim 1, wherein the ledge comprises walls at each end.

3. The tray of claim 1, wherein the back wall, on one side, comprises a substantially flat upper portion and a lower portion, adjacent the ledge, which is thicker than the upper portion and which is defined by a plurality of substantially V-shaped depressions, each of which points towards a respective one of the troughs on the ledge, and wherein the back wall, on the other side, is defined by a flat surface for alignment with the wall surface, when the tray is in use.

4. The tray of claim 1, further comprising a water supply line.

5. The tray of claim 1, wherein the tray is a first tray, the drain in the back wall of the first tray providing egress of the water from the first tray to a second tray below the first tray when in aligned arrangement on the wall surface.

6. The tray of claim 1, the tray being shaped for nestable stacking with a plurality of plant trays.

7. The tray of claim 1, further comprising, on an upper edge of the back wall, a means for spaceable interconnection with an opposite means of interconnection on a lower edge of a back wall of a second tray which may be placed above the tray on the wall surface.

8. The tray of claim 7, wherein the means for spaceable interconnection includes a female member on the upper edge of the back wall and a male member on the lower edge of the back wall of the second tray wherein the interconnection of the female member of the tray and the male member of the second tray allow exact alignment of the trays on the wall and define a desired spacing between the trays.

9. The tray of claim 1, further comprising a mounting device for coupling said tray to the wall surface.

10. The tray of claim 1, wherein the wall surface is part of a wall cabinet.

11. The tray of claim 1, wherein the wall surface comprises part of a built-in wall unit.

12. The planter wall formed of a plurality of interlocking trays as described in claim 1, one above another, and attached to the wall surface.

13. The planter wall of claim 12, wherein the planter wall forms part of a wall cabinet.

14. The planter wall of claim 12, wherein the planter wall forms part of a built-in wall unit.

15. The tray of claim 1, further comprising a second tray with a back wall having a lower edge, said tray being a first tray, said back wall of said first tray having an upper edge and having, on said upper edge, a means for spaceable interconnection with an opposite means of interconnection on said lower edge of said back wall of said second tray, said second tray being operable to be placed above said first tray on the wall surface.

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16. The tray of claim 15, wherein:

the means for spaceable interconnection includes a female member on said upper edge of said back wall and a male member on said lower edge of said back wall of said second tray; and

the interconnection of the female member of said first tray and the male member of said second tray allow exact alignment of the first and second trays on the wall and define a desired spacing between the first and second trays.

17. The tray of claim 1, further comprising a second tray with a back wall having a lower edge, said tray being a first tray, said back wall of said first tray having an upper edge and having, on said upper edge, a spaced interconnection device having an opposing interconnection device on said lower edge of said back wall of said second tray, said second tray being operable to be placed above said first tray on the wall surface.

18. The tray of claim 17, wherein:

the spaced interconnection device includes a female member on said upper edge of said back wall and a male member on said lower edge of said back wall of said second tray; and

the interconnection of the female member of said first tray and the male member of said second tray allow exact alignment of the first and second trays on the wall and define a desired spacing between the first and second trays.

19. The tray of claim 1 wherein the back wall includes an upper portion and a lower portion, the lower portion being thicker than the upper portion to increase overall strength and weight bearing ability of the tray.

20. A plant propagation and display tray, which is capable of interlocking alignment with at least one other tray and which is capable of receiving and holding at least one plant pot, the tray comprising:

a back wall and a bottom ledge forwardly projecting from the back wall, the back wall, on one side, including a substantially flat upper portion and a lower portion adjacent the ledge, the lower portion being thicker than the upper portion and defining a plurality of substantially V-shaped depressions, and the back wall, on the other side, being defined by a flat surface for alignment with a wall surface when the tray is in use;

the ledge being inclined towards the back wall and comprising a plurality of alternating projections and troughs, each of the troughs inclining towards a trough point of abutment with the back wall and being configured to securably hold one plant pot such that an open proximal end of the plant pot is exposed to view and a distal end of the plant pot is adjacent to the back wall, each of the plurality of substantially V-shaped depressions pointing toward a respective one of the troughs on the ledge;

each of the projections having an upper surface that inclines towards a projection point of abutment with the back wall, the projection point of abutment being higher than the trough point of abutment with the back wall;

the tray being configured to be attached to a wall surface by the back wall, the back wall being abutable against the wall surface.

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21. A plant propagation and display tray, which is capable of interlocking alignment with at least one other tray and which is capable of receiving and holding at least one plant pot, the tray comprising:

a back wall and a bottom ledge forwardly projecting from the back wall, an upper edge of the back wall including a means for spaceable interconnection with an opposite means of interconnection on a lower edge of a back wall of the at least one other tray which may be placed above the tray on the wall surface;

the ledge being inclined towards the back wall and comprising a plurality of alternating projections and troughs, each of the troughs inclining towards a trough point of abutment with the back wall and being configured to securably hold one plant pot such that an open proximal end of the plant pot is exposed to view and a distal end of the plant pot is adjacent to the back wall;

each of the projections having an upper surface that inclines towards a projection point of abutment with the back wall, the projection point of abutment being higher than the trough point of abutment with the back wall;

the tray being configured to be attached to a wall surface by the back wall, the back wall being abutable against a wall surface.

22. A plant propagation and display system, the system comprising:

a first tray and a second tray, the first tray being configured for interlocking alignment with the second tray and being configured to receive and hold at least one plant pot, each of the first tray and the second tray including: a back wall having:

a bottom ledge forwardly projecting from the back wall;

an upper edge having a first means for spaceable interconnection; and

a lower edge having a second means of spaceable interconnection, the first means of spaceable interconnection of the first tray being configured for engagement with the second means of spaceable interconnection of the second tray,

the ledge being inclined towards the back wall and comprising a plurality of alternating projections and troughs, each of the troughs inclining towards a trough point of abutment with the back wall and being configured to securably hold one plant pot such that an open proximal end of the plant pot is exposed to view and a distal end of the plant pot is adjacent to the back wall,

each of the projections having an upper surface that inclines towards a projection point of abutment with the back wall, the projection point of abutment being higher than the trough point of abutment with the back wall,

the tray being configured to be attached to a wall surface by the back wall, the back wall being abutable against a wall surface.

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